



GROUP 06 – PROPELLER SHAFTS

NOTE: THE MECHANICS TYPE "LC" UNIVERSAL JOINTS WHICH REPLACED TYPE "C" ARE THE SAME IN DESIGN EXCEPT THE "L" SERIES HAVE INCREASED SIZE JOURNALS. THE UNIVERSAL JOINT REPAIR KITS ARE COMPOSED OF "L" SERIES CROSS AND BEARINGS AND CAN BE USED TO SERVICE UNIVERSAL JOINTS OF BOTH SERIES.

R-100 SERIES

TRANSMISSION TO REAR AXLE

- FIG. 06-1 SPICER 1260 SERIES (WITH TRANSMISSION CODES 1348, 1383)
- FIG. 06-2 SPICER 1260 SERIES (WITH TRANSMISSION CODE 1374)
- FIG. 06-3 MECHANICS 2-LCR (WITH TRANSMISSION CODE 1383)

R-110-120 SERIES

TRANSMISSION TO REAR AXLE

- FIG. 06-6 SPICER 1260, 1270 SERIES (WITH TRANSMISSION CODES 1301, 1302, 1303, 1348)
- FIG. 06-7 MECHANICS 2-CSR, 2-LCSR (WITH 115" W.B. WITH TRANSMISSION CODES 1301, 1302, 1303, 1348)
- FIG. 06-8 MECHANICS 2-CSR, 2-LCSR (WITH 127" W.B. WITH TRANSMISSION CODES 1301, 1302, 1303, 1348)
- FIG. 06-9 MECHANICS 2-LRCR (WITH 115" W.B. WITH TRANSMISSION CODE 1374)
- FIG. 06-10 MECHANICS 2-LRCR (WITH 127" W.B. WITH TRANSMISSION CODE 1374)
- FIG. 06-4 SPICER 1260 SERIES (WITH TRANSMISSION CODE 1383) (R-110 ONLY)
- FIG. 06-5 MECHANICS 2-LCR (WITH TRANSMISSION CODE 1383) (R-110 ONLY)

R-130 SERIES

TRANSMISSION TO REAR AXLE

- FIG. 06-12 SPICER 1350 SERIES (WITH 115" W.B. WITH TRANSMISSION CODES 1302, 1303, 1320)
- FIG. 06-13 SPICER 1310 SERIES (WITH 122" W.B. WITH TRANSMISSION CODES 1302, 1303, 1320, 1374)
- FIG. 06-11 MECHANICS 4-CSR (WITH 115" W.B. WITH TRANSMISSION CODES 1302, 1303, 1320)

TRANSMISSION TO CENTER BEARING

- FIG. 06-15 SPICER 1350 SERIES (WITH 134" W.B. WITH TRANSMISSION CODES 1302, 1303, 1320)
- FIG. 06-14 SPICER 1310 SERIES (WITH 134" W.B. WITH TRANSMISSION CODES 1302, 1303, 1320, 1374)
- FIG. 06-16 MECHANICS 4-CSR (WITH 134" W.B. WITH TRANSMISSION CODES 1302, 1303, 1320)

CENTER BEARING TO REAR AXLE

- FIG. 06-18 SPICER 1350 SERIES (WITH 134" W.B. WITH TRANSMISSION CODES 1302, 1303, 1320)
- FIG. 06-17 SPICER 1310 SERIES (WITH 134" W.B. WITH TRANSMISSION CODES 1302, 1303, 1320, 1374)
- FIG. 06-19 MECHANICS 4-CR (WITH 134" W.B. WITH TRANSMISSION CODES 1302, 1303, 1320)

R-150 SERIES

TRANSMISSION TO CENTER BEARING

- FIG. 06-20 SPICER 1350 SERIES
- FIG. 06-21 MECHANICS 4-CSR

CENTER BEARING TO REAR AXLE

- FIG. 06-22 SPICER 1350 SERIES
- FIG. 06-23 MECHANICS 4-CR

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R-160 SERIES

TRANSMISSION TO CENTER BEARING

FIG. 06-24 SPICER 1410, 1350 SERIES (WITH 130, 142, 154, 172, 190" W.B.)

FIG. 06-25 SPICER 1410, 1350 SERIES (WITH 208" W.B.)

CENTER BEARING TO CENTER BEARING

FIG. 06-26 SPICER 1410, 1350 SERIES (WITH 208" W.B.)

CENTER BEARING TO REAR AXLE

FIG. 06-27 SPICER 1410, 1350 SERIES (WITH 130, 142, 154, 172, 190" W.B.)

FIG. 06-28 SPICER 1410, 1350 SERIES (WITH 208" W.B.)

RC-160 SERIES

TRANSMISSION TO REAR AXLE

FIG. 06-29 SPICER 1410, 1350 SERIES (WITH 106" W.B.)

TRANSMISSION TO CENTER BEARING

FIG. 06-30 SPICER 1410, 1350 SERIES (WITH 130, 142, 154, 172" W.B.)

CENTER BEARING TO REAR AXLE

FIG. 06-31 SPICER 1410, 1350 SERIES (WITH 130, 142, 154, 172" W.B.)

R-140-4x4 AND R-160-4x4

TRANSMISSION TO TRANSFER CASE

FIG. 06-32 SPICER 1350 SERIES (WITH TRANSMISSION CODES 1303, 1320)

TRANSFER CASE TO FRONT AXLE

FIG. 06-33 SPICER 1350 SERIES

TRANSFER CASE TO REAR AXLE

FIG. 06-34 SPICER 1350 SERIES (R-140-4x4)

SPICER 1400 SERIES (R-160-4x4)

ALL SERIES

PROPELLER SHAFT GUARD

FIG. 06-35 R-150, R-160 SERIES

PROPELLER SHAFT BALANCING WEIGHTS AND CLAMPS

FIG. 06-36

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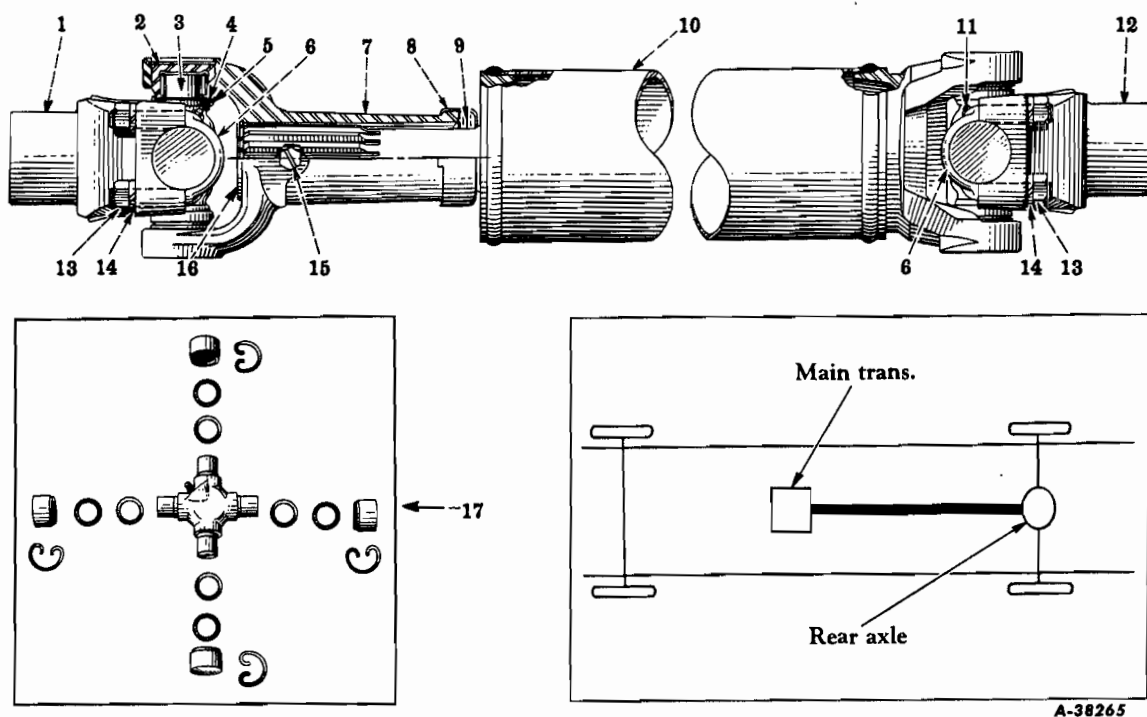


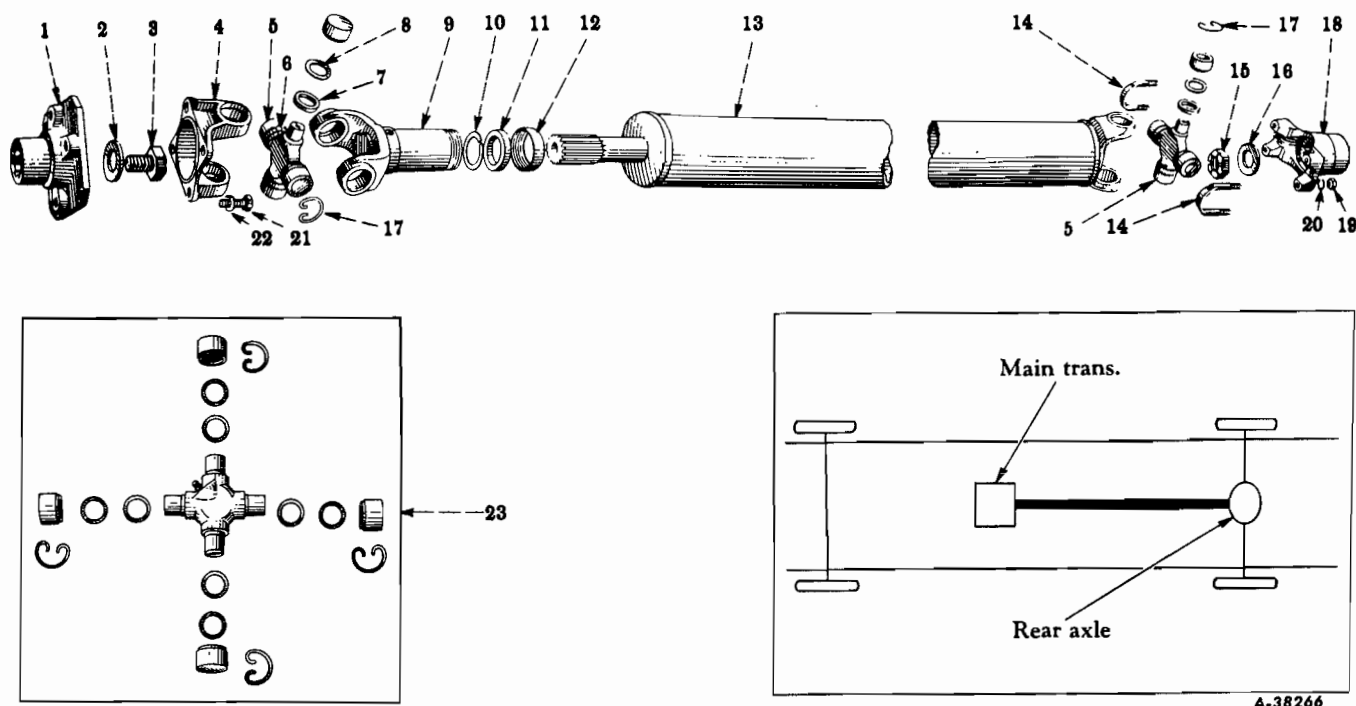
FIG. 06-1 – PROPELLER SHAFT (Spicer 1260 Series) (Transmission To Rear Axle)
(R-100 Series - With Transmission Codes 1348, 1383)

KEY	DESCRIPTION	NO. REQ'D		I H PART NUMBER
		TRANS. CODES		
		1348	1383	
1	FLANGE			
	TRANS. CODE 1348	1		128 061 RI
	TRANS. CODE 1383		1	128 914 RI
	NUT	1		112 287 H
	NUT		1	129 827 RI
	PIN, COTTER, 1/8 x 1-3/8"	1		103 387
	WASHER, FL.	1		62 177 V
	WASHER, LK.,		1	129 826 RI
	WASHER, LK., 3/4", LIGHT		1	131 207
2	RING	4	4	131 591 H
3	SPIDER, ASM. (ORDER KIT)	2	2	127 296 RII
4	SEAL	8	8	131 588 H
5	SHIELD	8	8	131 587 H
6	BOLT-U	4	4	645 131 RI
7	YOKE, ASM.	1	1	121 402 RII
8	RETAINER	1	1	121 403 RI
9	SEAL	1	1	50 876 RI
10	TUBE, ASM.			
	TRANS. CODE 1348	1		129 195 R9I
	TRANS. CODE 1383		1	131 910 R9I

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FIG. 06-2 — PROPELLER SHAFT (Spicer 1260 Series) (Transmission To Rear Axle)
(R-100 Series - With Transmission Code 1374)

KEY	DESCRIPTION	NO. REQ'D	I H PART NUMBER
1	FLANGE	1	135 241 R1
2	WASHER	1	140 347 R1
3	BOLT	1	9 409 268
4	FLANGE	1	131 601 H
5	BEARING (ROUND) (ORDER KIT)	8	131 589 HX
6	LUBRICATOR, 1/4", STGHT.	2	109 454
7	SHIELD	8	131 587 H
8	SEAL	8	131 588 H
9	YOKE, ASM.	1	121 402 R11
10	NOT USED		
11	SEAL	1	50 876 R1
12	RETAINER	1	121 403 R1
13	TUBE, ASM.	1	140 371 R91
14	BOLT-U	2	645 131 R1
15	NUT	1	127 971 R1
16	WASHER, FL., 3/4"	1	103 346
17	RING	6	131 591 H
18	FLANGE	1	127 792 R11
	SLINGER	1	127 970 R1
19	NUT, HEX., 5/16NF	4	103 025
20	WASHER, 5/16", MED.	4	103 320
21	BOLT, HEX-HD., 3/8NF x 1-1/8"	4	181 365
22	WASHER, LK., 3/8", MED.	4	103 321
23	KIT, UNIV. JOINT	2	121 406 R91

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GROUP 06 – PROPELLER SHAFTS

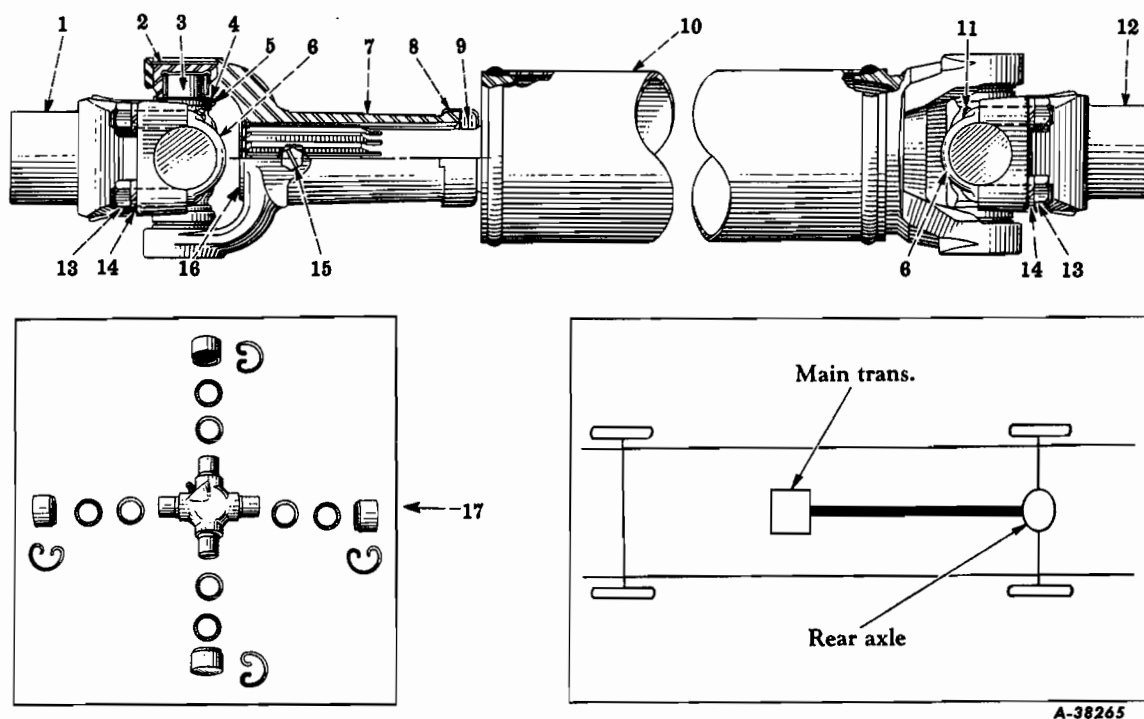


FIG. 06-4 — PROPELLER SHAFT (Spicer 1260 Series) (Transmission To Rear Axle)
(R-110 Series - With Transmission Code 1383)

KEY	DESCRIPTION	NO. REQ'D		I H PART NUMBER
		WHEELBASES		
		115	127	
1	FLANGE	1	1	128 914 RI
	NUT	1	1	129 827 RI
	WASHER, FL.	1	1	129 826 RI
	WASHER, L.K., 3/4", LIGHT	1	1	131 207
2	RING	4	4	131 591 H
3	SPIDER (ORDER KIT)	2	2	127 296 RII
4	SEAL	8	8	131 588 H
5	SHIELD	8	8	131 587 H
6	BOLT-U	4	4	645 131 RI
7	YOKE, ASM.			
	W.B. 115"	1		121 402 RII
	W.B. 127"		1	645 125 RII
8	RETAINER			
	W.B. 115"	1		121 403 RI
	W.B. 127"	1		47 458 H
9	SEAL			
	CORK			
	W.B. 115"	1		50 876 RI
	W.B. 127"		1	47 460 H
	WASHER (STEEL)		1	47 462 H

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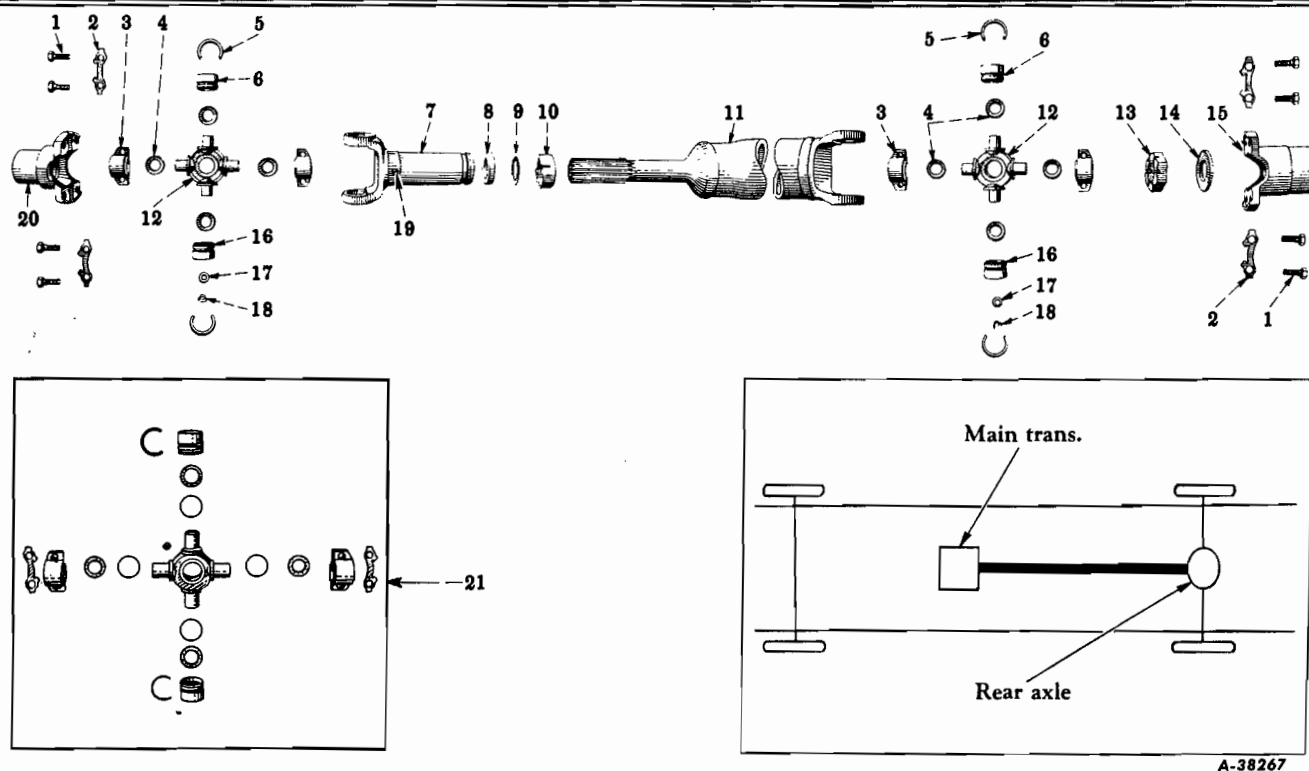
KEY	DESCRIPTION	NO. REQ'D		I H PART NUMBER
		WHEELBASE		
		115	127	

FIG. 06-4 — PROPELLER SHAFT (Spicer 1260 Series) (Transmission To Rear Axle) - Continued

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FIG. 06-5 - PROPELLER SHAFT (Mechanics 2-LCR) (Transmission To Rear Axle)
(R-110 Series - With Transmission Code 1383)

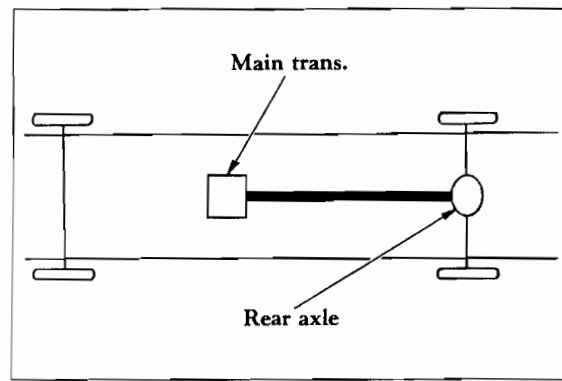
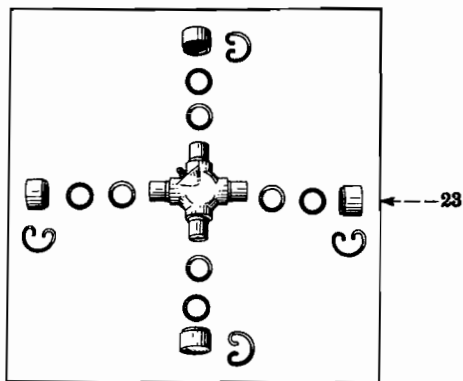
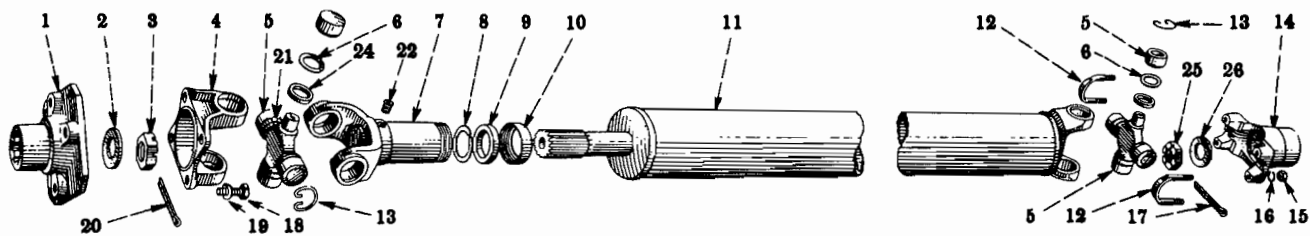
KEY	DESCRIPTION	NO. REQ'D	I H PART NUMBER
1	BOLT	8	78 227 HA
2	PLATE	4	78 226 H
3	BEARING (FLANGED) (ORDER KIT)	4	112 453 R91
4	SEAL	8	112 176 R1
5	RING	4	95 409 H
6	BEARING (ROUND) (ORDER KIT)	2	112 454 R91
7	YOKE, ASM.	1	74 924 R21
8	SEAL	1	78 214 H
9	WASHER	1	78 215 H
10	RETAINER	1	78 213 H
11	TUBE, ASM.		
	FDR 115" W.B.	1	130 005 R11
	FDR 127" W.B.	1	130 006 R11
12	SPIDER (ORDER KIT)	2	112 178 R11
13	NUT	1	112 287 H
14	WASHER	1	62 177 V
15	FLANGE	1	82 250 R93
16	BEARING (ROUND TAPPED) (ORDER KIT)	2	112 455 R91
17	WASHER	2	78 229 H
18	PLUG	2	78 205 H
19	LUBRICATOR	1	81 300 H
20	FLANGE	1	128 958 R1
21	KIT, UNIV. JOINT	2	157 793 R91

use 110 860 R91

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FIG. 06-6 – PROPELLER SHAFT (Spicer 1260, 1270 Series) (Transmission To Rear Axle)
 (R-110, R-120 Series - For 115" W.B., Spicer 1260 Series, With Transmission Codes 1301, 1302, 1303, 1348)
 (R-110, R-120 Series - For 127" W.B., Spicer 1270 Series, With Transmission Codes 1301, 1302, 1303, 1348)

KEY	DESCRIPTION	NO. REQ'D				FLANGE SIZE		I H PART NUMBER
		TRANSMISSION CODES				1260	1270	
		1301	1302	1303	1348			
1	FLANGE							
	W/TRANS. CODES 1301, 1348	1			1	x	x	117 831 RI
	W/TRANS. CODES 1302, 1303		1	1				117 832 RI
2	WASHER	1			1	x	x	62 177 V
3	NUT							
	W/TRANS. CODES 1301, 1348	1			1		x	112 287 H
	W/TRANS. CODES 1302, 1303		1	1		x		59 585 RI
4	FLANGE	1	1	1	1	x	x	131 601 H
5	BEARING (ROUND) (ORDER KIT)	4	4	4	4	x	x	131 589 HX
6	SEAL	8	8	8	8	x	x	131 588 H
7	YOKE, ASM.							
	FOR 115" W.B.	1	1	1	1	x		121 402 RII
	FOR 127" W.B.	1	1	1	1		x	645 125 RII
8	WASHER	1	1	1	1	x	x	47 462 H
9	SEAL	1	1	1	1	x	x	50 876 RI
10	RETAINER							
	FOR 115" W.B.	1	1	1	1	x		121 403 RI
	FOR 127" W.B.	1	1	1	1		x	47 458 H

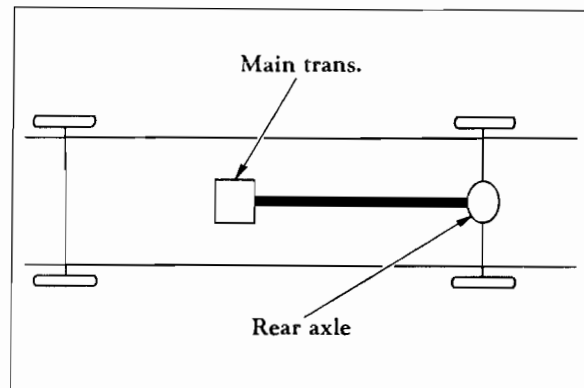
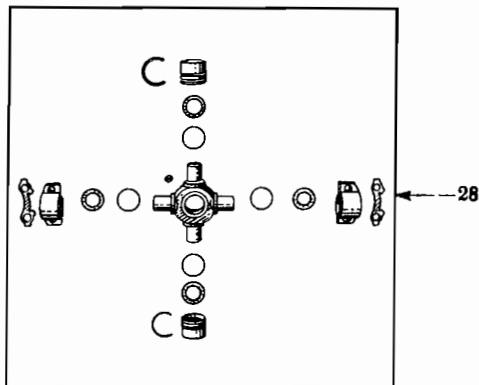
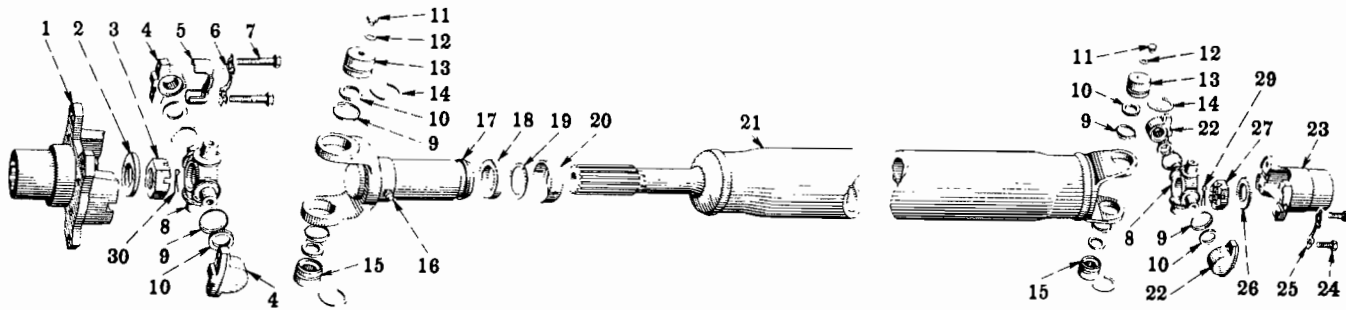
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KEY	DESCRIPTION	NO. REQ'D				FLANGE SIZE		I H PART NUMBER
		TRANSMISSION CODES				1260	1270	
		1301	1302	1303	1348			
FIG. 06-6 — PROPELLER SHAFT (Spicer 1260, 1270 Series) (Transmission To Rear Axle) — Continued								
11	TUBE, ASM.							
	FOR 115" W.B.							
	W/TRANS. CODES 1301, 1302	1	1			x		121 396 R91
	W/TRANS. CODE 1303			1		x		121 401 R91
	W/TRANS. CODE 1348				1	x		131 912 R91
	FOR 127" W.B.							
	W/TRANS. CODES 1301, 1302	1	1			x		121 378 R91
	W/TRANS. CODE 1303			1		x		121 379 R91
	W/TRANS. CODE 1348				1	x		131 913 R91
12	BOLT-U	2	2	2	2	x	x	645 131 R1
13	RING	6	6	6	6	x	x	131 591 H
14	FLANGE	1	1	1	1	x	x	117 837 R1
15	NUT, HEX., 5/16NF	4	4	4	4	x	x	103 025
16	WASHER, LK., 5/16", MED.	4	4	4	4	x	x	103 320
17	PIN, COTTER, 1/8 x 1-1/4"	1	1	1	1	x	x	103 386
18	BOLT, HEX-HD., 3/8NF x 1"	4	4	4	4	x	x	182 718
19	WASHER, LK., 3/8", MED.	4	4	4	4	x	x	103 321
20	PIN, COTTER, 1/8 x 1-1/2"	1	1	1	1	x	x	103 387
21	LUBRICATOR, 1/4", STGHT.	1	1	1	1	x	x	109 454
22	PLUG	1	1	1	1	x	x	103 788
23	KIT, UNIV. JOINT	2	2	2	2	x	x	121 406 R91
24	SHIELD, TRUN. BRG.	8	8	8	8	x	x	131 587 H
25	NUT, AXLE FLG.	1	1	1	1	x	x	112 287 H
26	WASHER, FLG. NUT	1	1	1	1	x	x	62 177 V

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FIG. 06-7 — PROPELLER SHAFT (Mechanics 2-CSR, 2-LCSR) (Transmission To Rear Axle)
(R-110, R-120 Series - For 115" W.B., With Transmission Codes 1301, 1302, 1303, 1348)

KEY	DESCRIPTION	NO. REQ'D			I H PART NUMBER
		TRANSMISSION CODES			
		1301	1302 1303	1348	
1	FLANGE				
	FOR TRANS., CODES 1301, 1348	1		1	98 770 R1
	FOR TRANS., CODES 1302, 1303		1		74 353 R1
2	WASHER	1			62 177 V
3	NUT				
	FOR TRANS., CODES 1301, 1348	1		1	112 287 H
	FOR TRANS., CODES 1302, 1303		1		59 585 R1
4	BEARING (FLANGED) (ORDER KIT)	2	2	2	112 456 R9I
5	STRAP	2	2	2	63 764 R1
6	PLATE	2	2	2	64 771 R1
7	BOLT	4	4	4	64 768 R1
8	SPIDER (ORDER KIT)	2	2	2	112 178 R1I
9	SHIELD	8	8	8	78 208 H
10	SEAL	8	8	8	112 176 R1
11	PLUG	2	2	2	78 205 H
12	WASHER	2	2	2	78 229 H
13	BEARING (ROUND TAPPED) (ORDER KIT)	2	2	2	112 455 R9I
14	RING	4	4	4	95 409 H
15	BEARING (ROUND) (ORDER KIT)	2	2	2	112 454 R9I
16	LUBRICATOR, 1/4", STGHT.	1	1	1	81 300 H
17	YOKE, ASM.	1	1	1	74 924 R2I

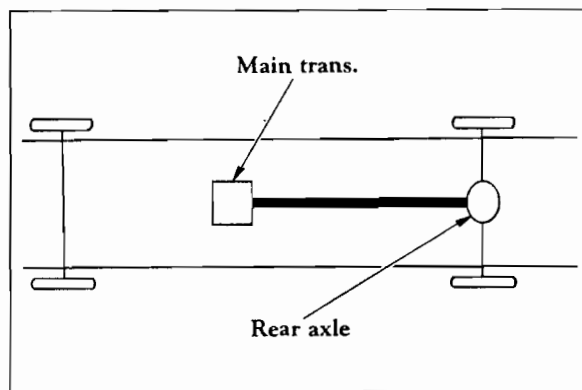
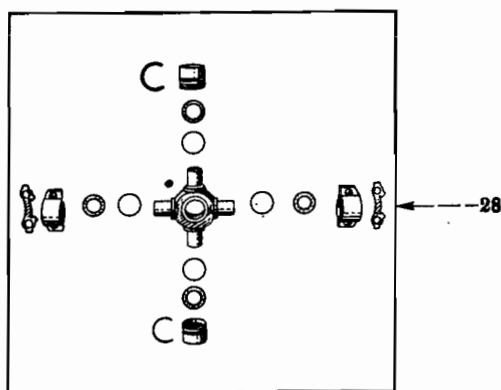
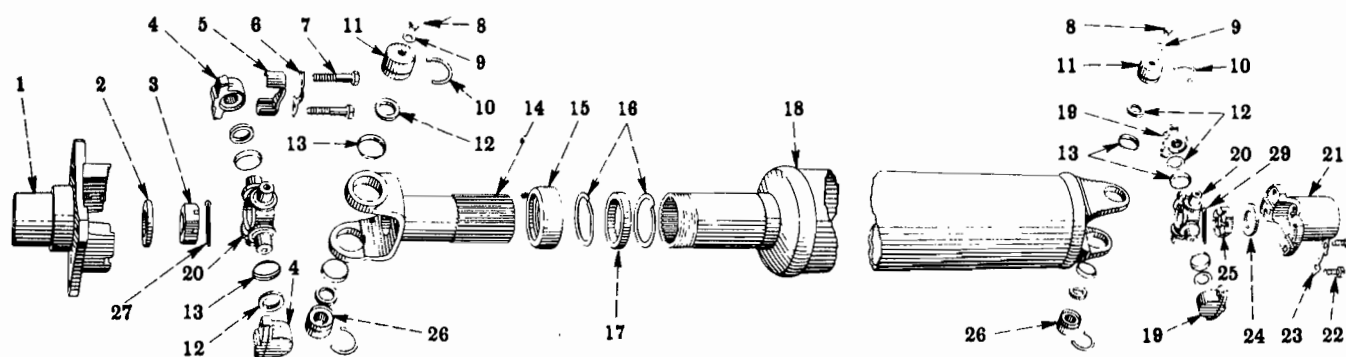
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FIG. 06-8 — PROPELLER SHAFT (Mechanics 2-CSR, 2-LCSR) (Transmission To Rear Axle)
(R-110, R-120 Series - For 127" W.B., With Transmission Codes 1301, 1302, 1303, 1348)

KEY	DESCRIPTION	NO. REQ'D				I H PART NUMBER
		TRANSMISSION CODES				
		1301	1302	1303	1348	
1	FLANGE					
	FOR TRANS., CODES 1301, 1348	1			1	98 770 RI
	FOR TRANS., CODES 1302, 1303		1	1		74 353 RI
2	WASHER	1				62 177 V
3	NUT					
	FOR TRANS., CODES 1301, 1348	1			1	112 287 H
	FOR TRANS., CODES 1302, 1303		1	1		59 585 RI
4	BEARING (FLANGED) (ORDER KIT)	2	2	2	2	112 456 R91
5	STRAP	2	2	2	2	63 764 RI
6	PLATE	2	2	2	2	64 771 RI
7	BOLT	4	4	4	4	64 768 RI
8	PLUG	2	2	2	2	78 205 H
9	WASHER	2	2	2	2	78 229 H
10	RING	4	4	4	4	95 409 H
11	BEARING (ROUND TAPPED) (ORDER KIT)	2	2	2	2	112 455 R91
12	SEAL	8	8	8	8	112 176 RI
13	SHIELD	8	8	8	8	78 208 H
14	YOKE, ASM.	1	1	1	1	98 373 RI
15	RETAINER	1	1	1	1	98 370 RI
16	WASHER	2	2	2	2	98 369 RI
17	SEAL	1	1	1	1	98 368 RI

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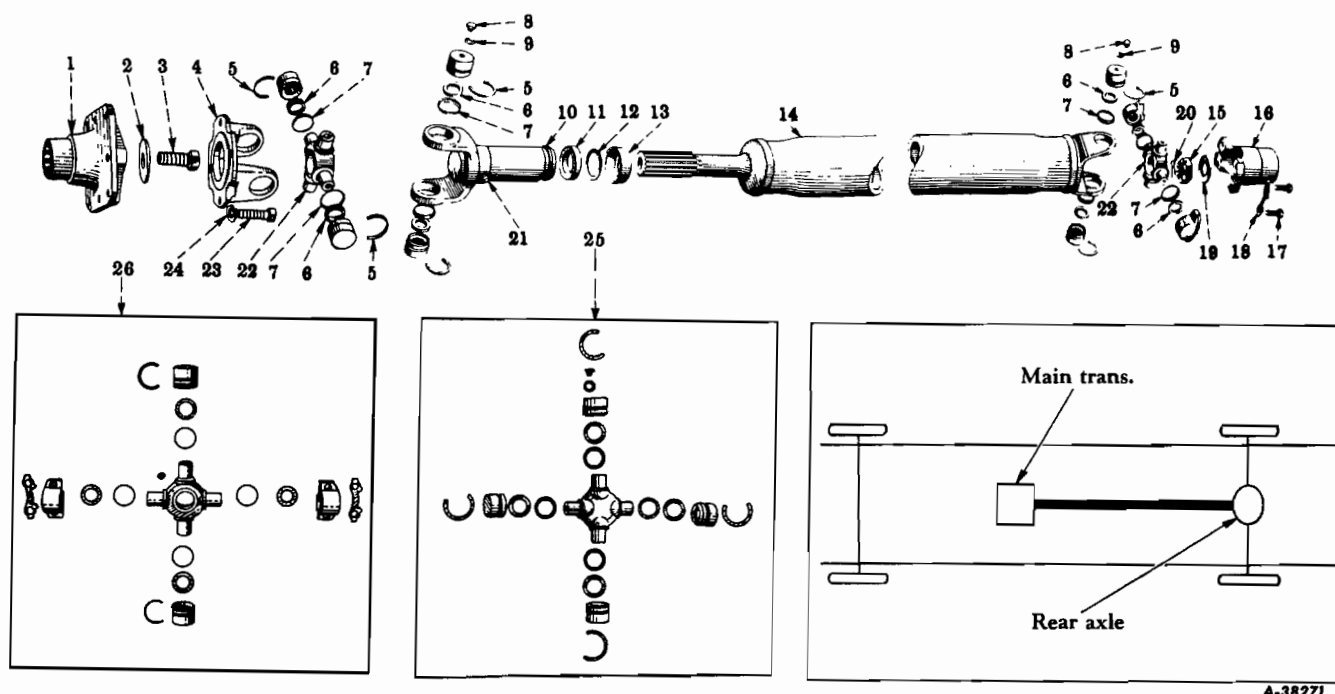


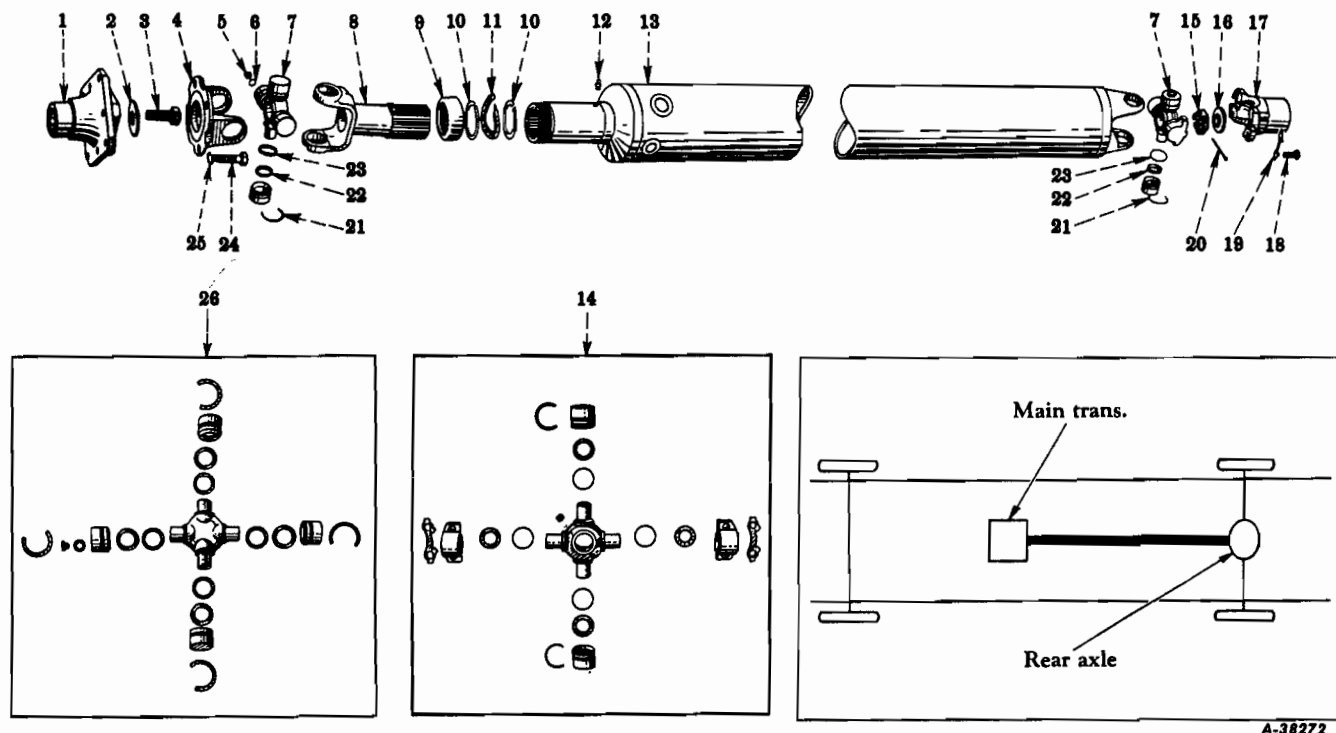
FIG. 06-9 — PROPELLER SHAFT (Mechanics 2-LRCR) (Transmission To Rear Axle)
(R-110, R-120 Series - For 115" W.B., With Transmission Code 1374)

KEY	DESCRIPTION	NO. REQ'D	I H PART NUMBER
1	FLANGE	1	135 241 R1
2	WASHER	1	140 347 R1
3	BOLT	1	9 409 268
4	YOKE	1	138 363 R1
5	RING	6	95 409 H
6	SEAL	8	112 176 R1
7	SHIELD	8	78 208 H
8	PLUG	2	78 205 H
9	WASHER	2	78 229 H
10	YOKE	1	74 924 R21
11	WASHER	1	78 214 H
12	WASHER	1	78 215 H
13	RETAINER	1	78 213 H
14	TUBE, ASM.	1	140 368 R11
15	NUT	1	112 287 H
16	FLANGE	1	82 250 R3
17	BOLT	1	78 227 HA
18	PLATE	2	78 226 H
19	WASHER	1	62 177 V
20	PIN, COTTER, 1/8 x 1-1/4"	1	103 386
21	LUBRICATOR, 1/8", STGHT.	1	109 461
22	SPIDER (ORDER KIT)	2	112 178 R11
23	BOLT, HEX-HO., 3/8NF x 1-1/8"	4	181 365
24	WASHER, LK., 3/8", MED.	4	103 321
25	KIT, UNIV. JOINT	1	110 859 R91
26	KIT, UNIV. JOINT	1	110 860 R91

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FIG. 06-10 - PROPELLER SHAFT (Mechanics 2-LRCR) (Transmission To Rear Axle)
(R-110, R-120 Series - For 127" W.B., With Transmission Code 1374)

KEY	DESCRIPTION	NO. REQ'D	I H PART NUMBER
1	FLANGE	1	135 241 R1
2	WASHER	1	140 347 R1
3	BOLT	1	9 409 268
4	YOKE	1	138 363 R1
5	PLUG	2	78 205 H
6	WASHER	2	78 229 H
7	BEARING (ORDER KIT)	4	112 454 R91
8	YOKE, ASM.	1	98 373 R11
9	RETAINER	1	98 370 R1
10	WASHER	2	98 369 R1
11	SEAL	1	98 368 R1
12	LUBRICATOR, 1/4", STGHT.	1	81 300 H
13	TUBE	1	140 367 R11
14	KIT, UNIV. JOINT	1	110 860 R91
15	NUT	1	112 287 H
16	WASHER	1	62 177 V
17	FLANGE	1	82 250 R3
18	BOLT	4	78 227 HA
19	PLATE	2	78 226 H
20	PIN, COTTER, 1/8 x 1-1/4"	1	103 386
21	RING	6	95 409 H
22	SEAL	8	112 176 R1
23	SHIELD	8	78 208 H
24	BOLT, HEX-HD., 3/8 x 1-1/8"	4	181 365
25	WASHER, LK., 3/8", MED.	4	103 321
26	KIT, UNIV. JOINT	1	110 859 R91

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GROUP 06 – PROPELLER SHAFTS

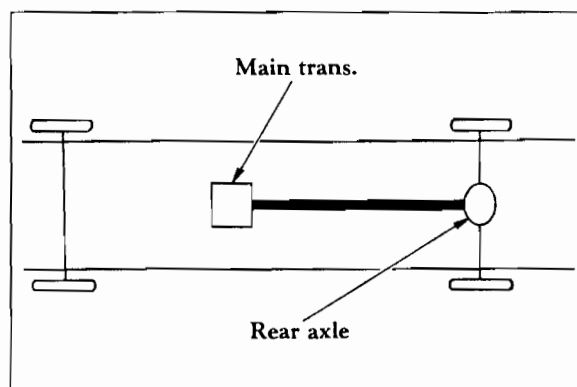
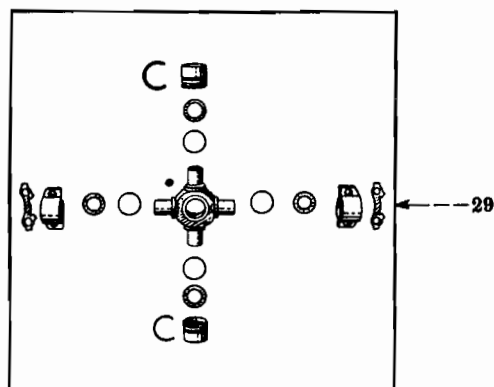
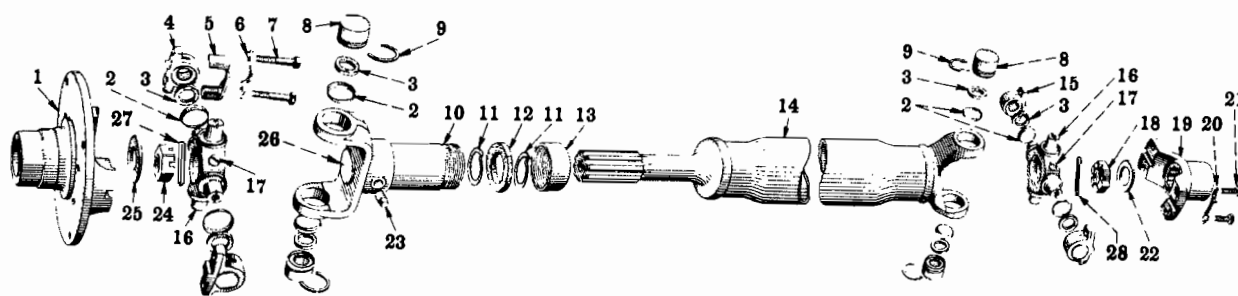


FIG. 06-11 — PROPELLER SHAFT (Mechanics 4-CSR) (Transmission To Rear Axle)
(R-130 Series - For 115" W.B., With Transmission Codes 1302, 1303, 1320)

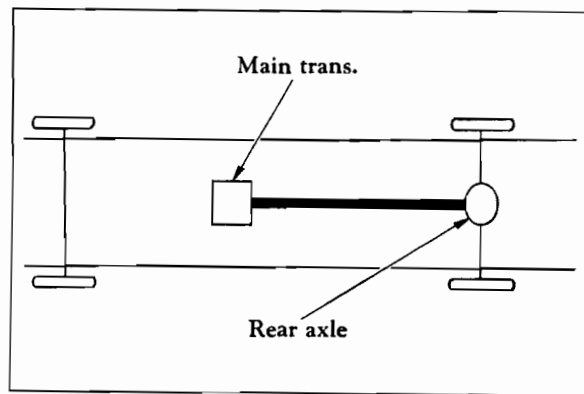
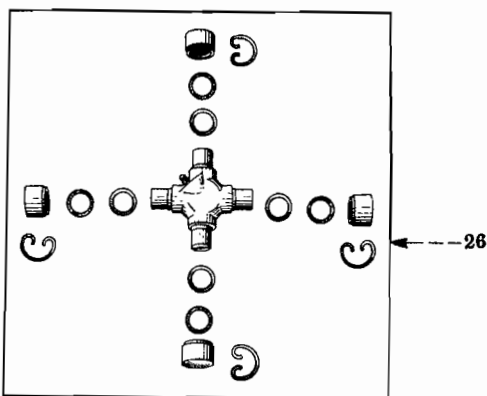
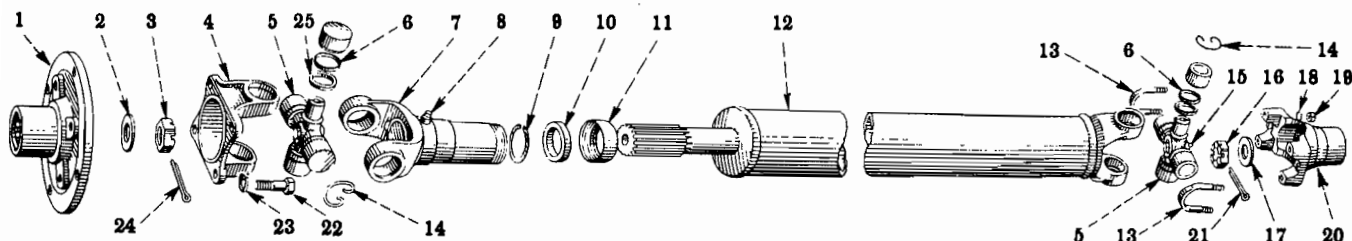
KEY	DESCRIPTION	NO. REQ'D	I H PART NUMBER
1	FLANGE	1	64 788 R1
2	SHIELD	8	38 571 H
3	WASHER	8	38 564 HA
4	BEARING (FLANGED) (ORDER KIT)	2	68 268 R91
5	STRAP	2	63 765 R1
6	PLATE	2	64 772 R1
7	BOLT	4	64 769 R1
8	BEARING (ROUND) (ORDER KIT)	4	95 385 HAX
9	RING	4	95 078 H
10	YOKE, ASM.	1	55 131 R11
11	WASHER	2	12 283 V
12	SEAL	1	12 282 V
13	RETAINER	1	12 284 V
14	TUBE, ASM.		
	FOR TRANS., CODES 1302, 1320	1	86 506 R11
	FOR TRANS., CODE 1303	1	113 283 R11
15	BEARING (FLANGED) (ORDER KIT)	2	52 745 HX
16	SPIDER (ORDER KIT)	1	38 568 HBX
17	PLUG	2	20 059 VA
18	NUT	1	63 455 HA
19	FLANGE	1	134 883 R1
20	PLATE	2	38 562 H
21	BOLT	4	38 575 HB
22	WASHER	1	82 150 R1

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FIG. 06-12 — PROPELLER SHAFT (Spicer 1350 Series) (Transmission To Rear Axle)
(R-130 Series - For 115" W.B., With Transmission Codes 1302, 1303, 1320)

KEY	DESCRIPTION	NO. REQ'D	1 H PART NUMBER
1	FLANGE	1	117 832 R1
2	WASHER (FOR TRANS., CODE 1320)	1	60 192 H
3	NUT		
	FOR TRANS., CODES 1302, 1303	1	59 585 R1
	FOR TRANS., CODE 1320	1	106 058 H
4	YOKE, ASM.	1	646 516 R1
5	BEARING (ROUND) (ORDER KIT)	8	80 253 R91
6	WASHER	8	645 139 R1
7	YOKE	1	645 145 R91
8	PLUG	1	20 059 VA
9	WASHER	1	645 148 R1
10	SEAL	1	50 876 R1
11	RETAINER	1	645 146 R1

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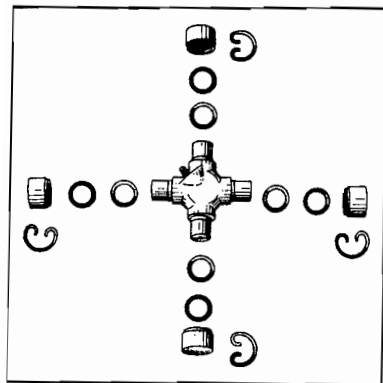
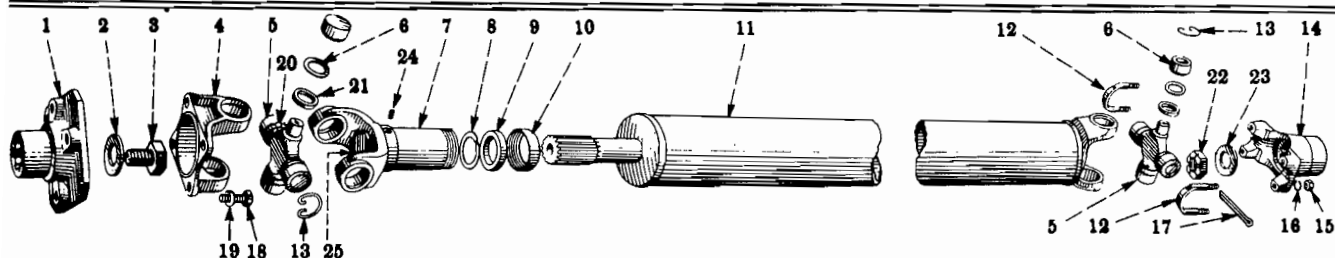
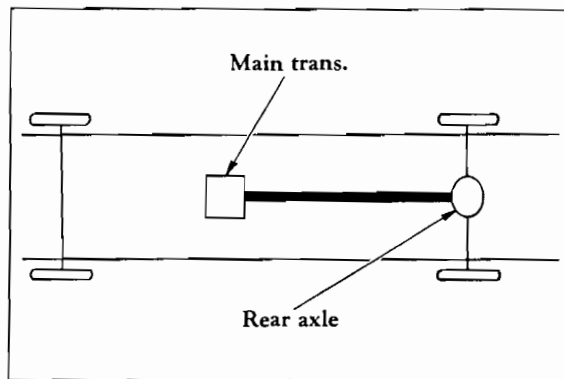


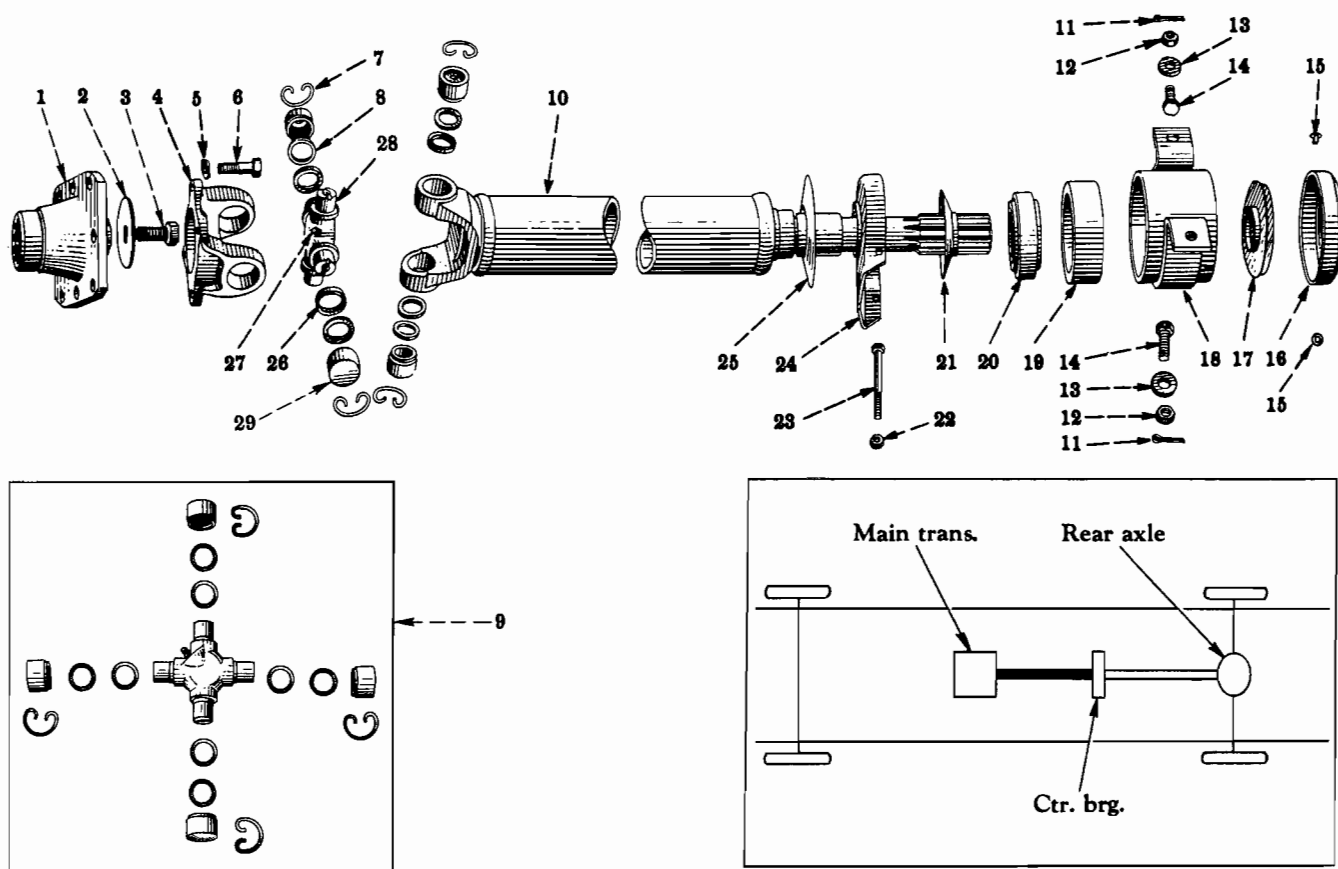
FIG. 06-13 – PROPELLER SHAFT
(Spicer 1310 Series)
(Transmission To Rear
Axle) (R-130 Series –
For 122" W.B., With
Transmission Codes
1302, 1303, 1320,
1374)



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KEY	DESCRIPTION	NO. REQ'D	1 H PART NUMBER
1	FLANGE	1	135 241 R1
2	WASHER	1	140 347 R1
3	BOLT	1	9 409 268
4	FLANGE	1	131 601 H
5	BEARING (ROUND) (ORDER KIT)	8	131 589 HX
6	SEAL	8	131 588 H
7	YOKE, ASM.	1	645 125 R11
8	WASHER	1	47 462 H
9	SEAL	1	645 127 R1
10	RETAINER	1	47 458 H
11	TUBE, ASM.		
	FOR TRANS., CODES 1302, 1303	1	139 172 R91
	FOR TRANS., CODE 1320	1	139 173 R91
	FOR TRANS., CODE 1374	1	139 175 R91
12	BOLT-U	2	645 131 R1
13	RING	6	131 591 H
14	FLANGE	1	647 148 R1
15	NUT, HEX., 3/8NF	4	103 026
16	WASHER, LK., 3/8", MED.	4	103 321
17	PIN, COTTER, 1/8 x 1-3/4"	1	103 388
18	BOLT, HEX-HD., 3/8NF x 1-1/8"	4	181 365
19	WASHER, LK., 3/8", MED.	4	103 321
20	LUBRICATOR, 1/4", STGHT.	1	110 347
21	SHIELD	8	131 587 H
22	NUT	1	63 455 HA
23	WASHER	1	82 150 R1
24	PLUG, PIPE, SLT., 1/8"	1	20 059 VA
25	PLUG	1	645 124 R1
26	RETAINER	8	645 138 R1
27	KIT, UNIV. JOINT	2	121 406 R91

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FIG. 06-14 — PROPELLER SHAFT (Spicer 1310 Series) (Transmission To Center Bearing)
(R-130 Series - For 134" W.B., With Transmission Codes 1302, 1303, 1320, 1374)

KEY	DESCRIPTION	NO. REQ'D	I H PART NUMBER
1	FLANGE	1	135 241 R1
2	WASHER	1	140 347 R1
3	BOLT	1	9 409 268
4	YOKE, ASM.	1	131 601 H
5	WASHER, LK., 3/8", MED.	4	103 321
6	BOLT, HEX-HD., 3/8NF x 1"	4	182 718
7	RING	4	131 591 H
8	WASHER	4	131 588 H
9	KIT, UNIV. JOINT	1	121 406 R91
10	TUBE, ASM.		
	FOR TRANS., CODES 1302, 1303	1	139 168 R91
	FOR TRANS., CODE 1320	1	139 167 R91
	FOR TRANS., CODE 1374	1	139 169 R91
11	PIN, COTTER, 3/32 x 3/4"	2	103 373
12	NUT, HEX., STOVER 3/8NF	2	69 458 R1
13	WASHER	2	80 158 H
14	BOLT	2	84 589 R1
15	FASTENER	2	72 246 R1
16	SHIELD	1	72 247 R2

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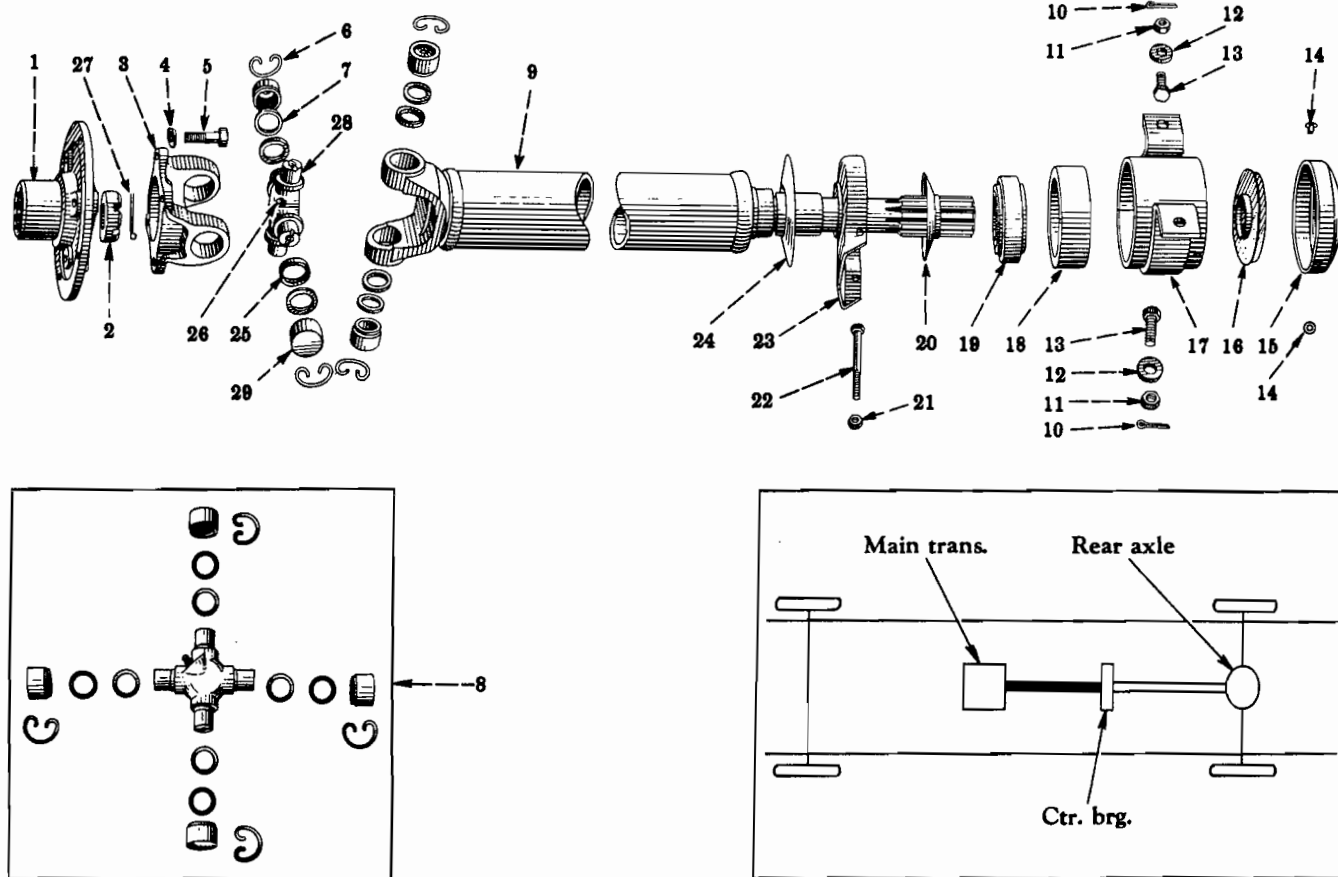
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FIG. 06-15 — PROPELLER SHAFT (Spicer 1350 Series) (Transmission To Center Bearing)
(R-130 Series - For 134" W.B., With Transmission Codes 1302, 1303, 1320)

KEY	DESCRIPTION	NO. REQ'D	I H PART NUMBER
1	FLANGE	1	117 832 R1
2	NUT		
	FOR TRANS., CODES 1302, 1303	1	59 585 R1
	FOR TRANS., CODE 1320	1	106 058 H
3	YOKE	1	646 516 R1
4	WASHER, LK., 7/16", MED.	4	103 322
5	BOLT	4	72 906 R1
6	RING	4	645 141 R1
7	WASHER	4	645 139 R1
8	KIT, UNIV. JOINT	1	645 574 R92
9	TUBE, ASM.		
	FOR TRANS., CODES 1302, 1320	1	121 472 R91
	FOR TRANS., CODE 1303	1	121 474 R91
10	PIN, COTTER, 3/32 x 3/4"	2	103 373
11	NUT	2	69 458 R1
12	WASHER	2	80 158 H
13	BOLT	2	84 589 R1

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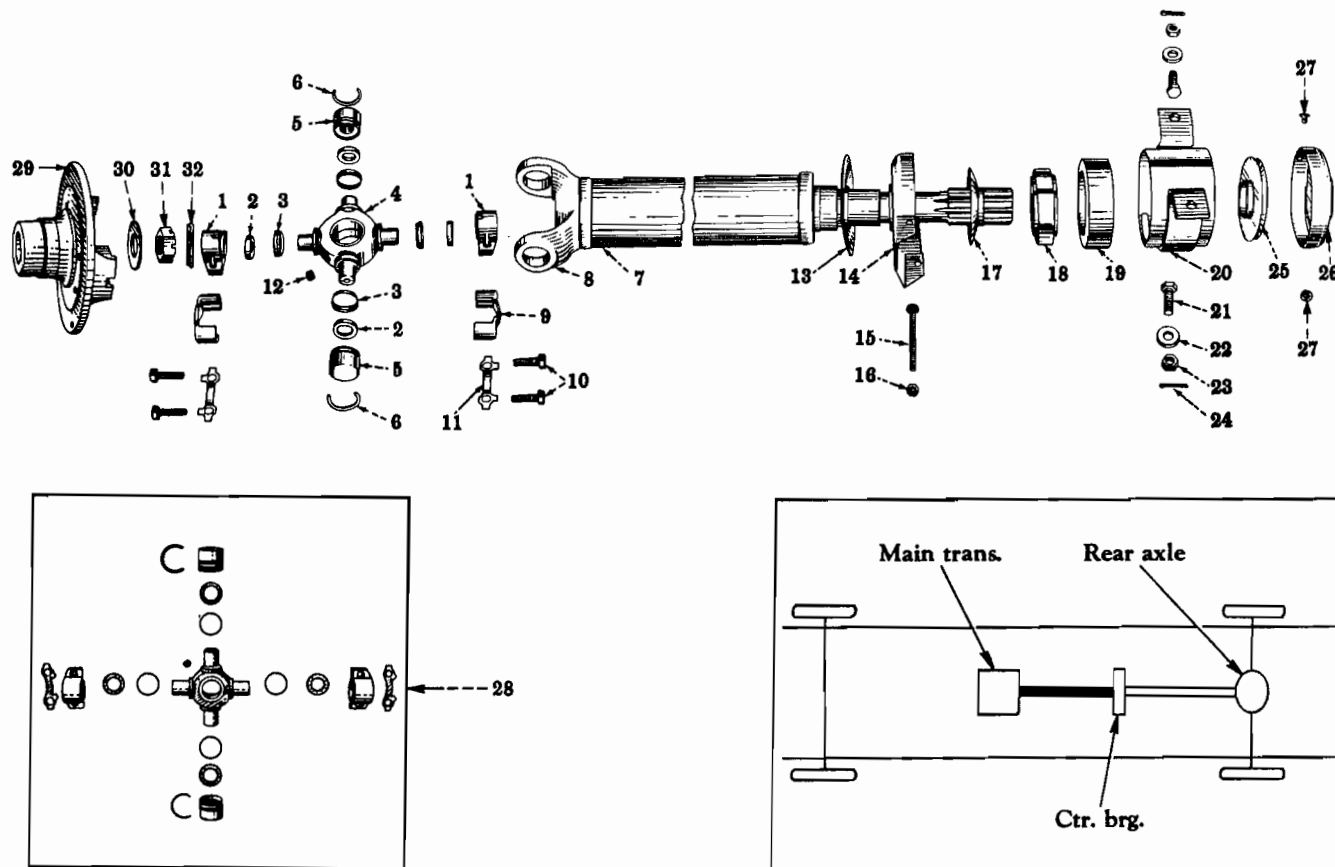
KEY	DESCRIPTION	NO. REQ'D	I H PART NUMBER
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FIG. 06-15 — PROPELLER SHAFT (Spicer 1350 Series) (Transmission To Center Bearing) - Continued

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GROUP 06 – PROPELLER SHAFTS



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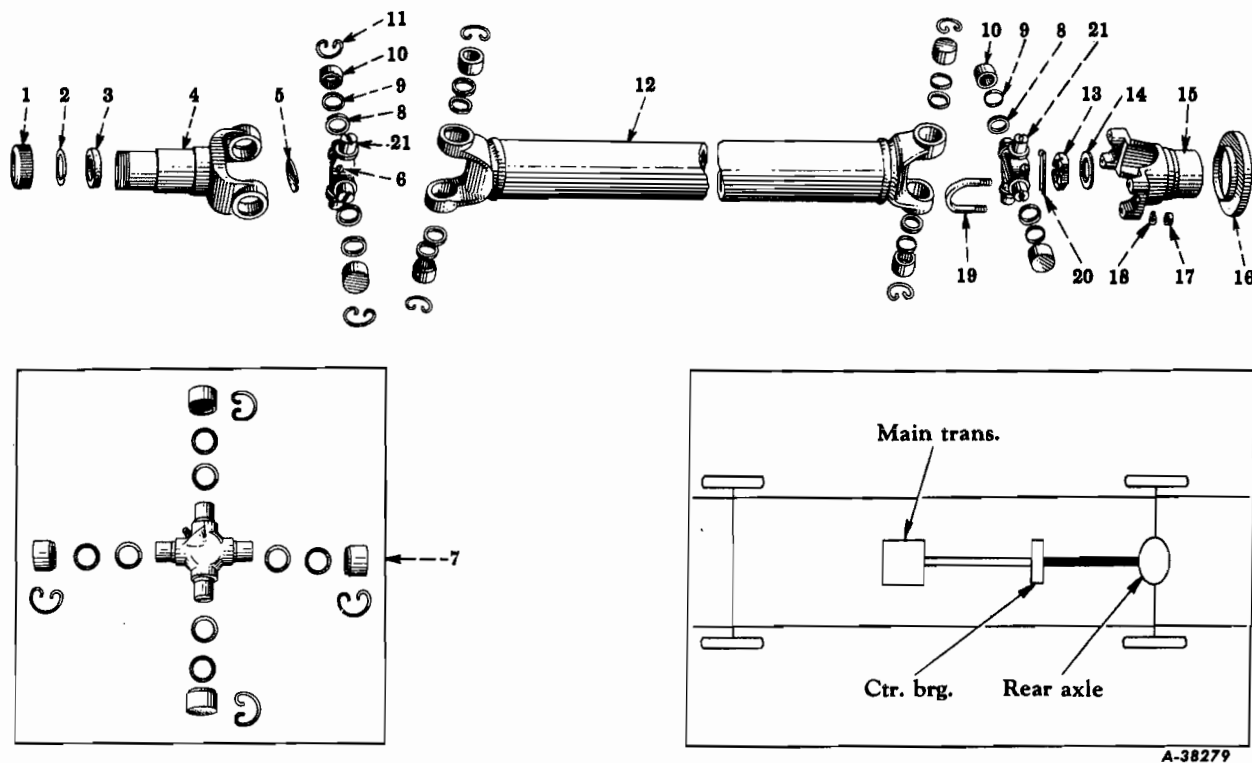
FIG. 06-16 — PROPELLER SHAFT (Mechanics 4-CSR) (Transmission To Center Bearing)
(R-130 Series - For 134" W.B., With Transmission Codes 1302, 1303, 1320)

KEY	DESCRIPTION	NO. REQ'D	1 H PART NUMBER
1	BEARING (FLANGED) (ORDER KIT)	2	68 268 R91
2	SEAL	4	38 564 HA
3	SHIELD	4	38 571 H
4	SPIDER (ORDER KIT)	1	38 568 HBX
5	BEARING (ROUND) (ORDER KIT)	2	95 385 HAX
6	RING	2	95 078 H
7	TUBE, ASM.		
	FOR TRANS. CODE 1302, 1320	1	83 430 R91
	FOR TRANS. CODE 1303	1	84 495 R11
8	NOT SERVICED SEPARATELY		
9	STRAP	2	63 765 R1
10	BOLT	4	64 769 R1
11	PLATE	2	64 772 R1
12	PLUG	1	20 059 VA
13	SLINGER	1	72 238 R1
14	SHIELD	1	72 239 R3
15	BOLT, HEX-HD., 1/4NF x 2-1/2"	1	182 672
16	NUT	1	69 456 R1
17	SLINGER	1	72 241 R1

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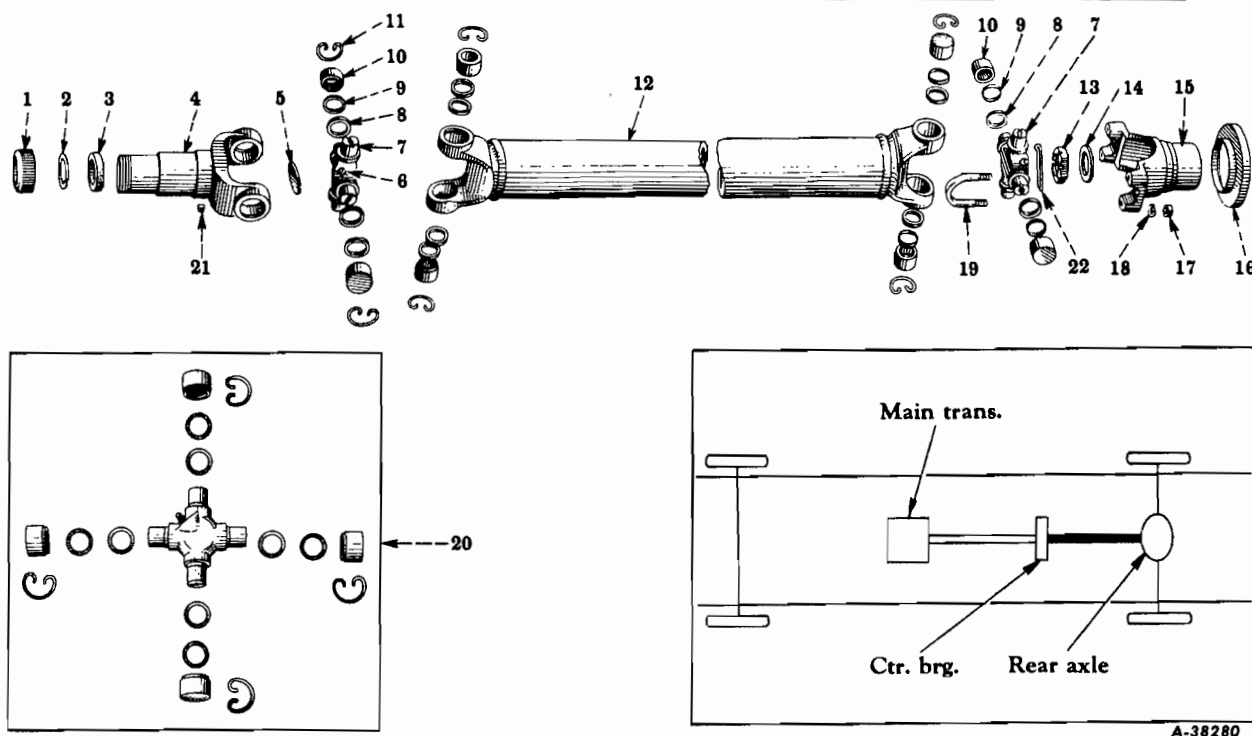
FIG. 06-17 — PROPELLER SHAFT (Spicer 1310 Series) (Center Bearing to Rear Axle)
(R-130 Series - For 134" W.B., Transmission Codes 1302, 1303, 1320, 1374)

KEY	DESCRIPTION	NO. REQ'D	I H PART NUMBER
1	RETAINER	1	47 458 H
2	WASHER	1	139 187 RI
3	SEAL	1	139 188 RI
4	YOKE, ASM.	1	645 125 R11
5	PLUG	1	645 124 RI
6	LUBRICATOR, 1/4", STGHT.	2	110 347
7	KIT, UNIV. JOINT	2	121 406 R91
8	SHIELD	8	131 537 H
9	WASHER	3	131 588 H
10	BEARING (ROUND) (ORDER KIT)	8	131 589 HX
11	RING	6	131 591 H
12	TUBE, ASM.	1	139 177 R91
13	NUT	1	63 455 HA
14	WASHER	1	82 150 RI
15	FLANGE	1	647 148 RI
16	SLINGER	1	82 248 RI
17	NUT, HEX., 3/8NF	4	103 026
18	WASHER, 3/8", MED.	4	103 321
19	BOLT-U	2	645 131 RI
20	PIN, COTTER, 1/8 x 1-1/2"	1	103 386
21	SPIDER (ORDER KIT)	2	127 296 R11

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FIG. 06-18 — PROPELLER SHAFT (Spicer 1350 Series) (Center Bearing To Rear Axle)
(R-130 Series - For 134" W.B., With Transmission Codes 1302, 1303, 1320)

KEY	DESCRIPTION	NO. REQ'D	I H PART NUMBER
1	RETAINER	1	47 453 H
2	WASHER	1	47 462 H
3	SEAL	1	645 127 R1
4	YOKE, ASM.	1	121 344 R11
5	PLUG	1	645 144 R1
6	LUBRICATOR, 1/4", STGHT.	2	109 454
7	SPIDER (ORDER KIT)	1	645 140 R21
8	RETAINER	8	645 138 R1
9	WASHER	3	645 139 R1
10	BEARING (ORDER KIT)	8	80 253 R91
11	RING	6	645 141 R1
12	TUBE, ASM.	1	121 380 R91
13	NUT	1	63 455 HA
14	WASHER	1	32 150 R1
15	FLANGE	1	647 148 R1
16	SLINGER	1	82 248 R1
17	NUT, HEX., 3/8NF	4	103 026
18	WASHER, LK., 3/8", MED.	4	103 321
19	BOLT-U	2	645 131 R1
20	KIT, UNIV. JOINT	2	645 574 R92
21	PLUG	1	20 059 VA
22	PIN, COTTER, 1/8 x 1-3/4"	1	103 388

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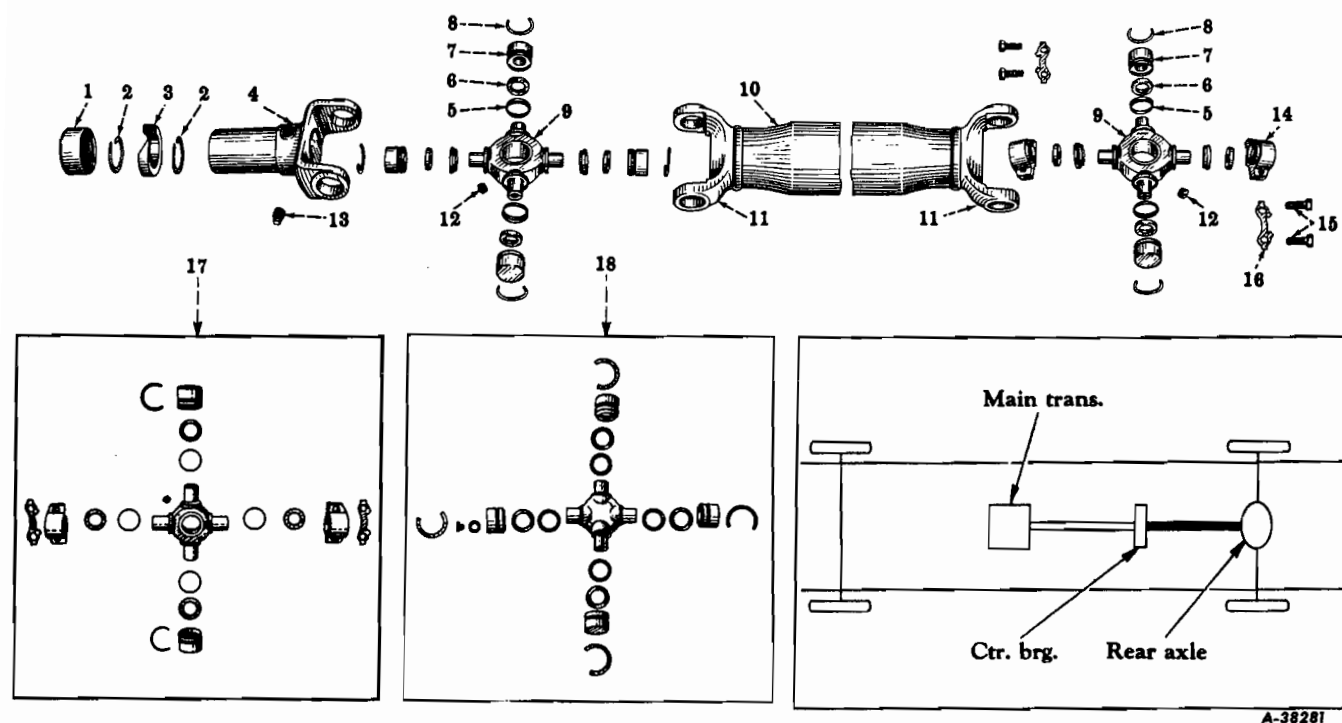


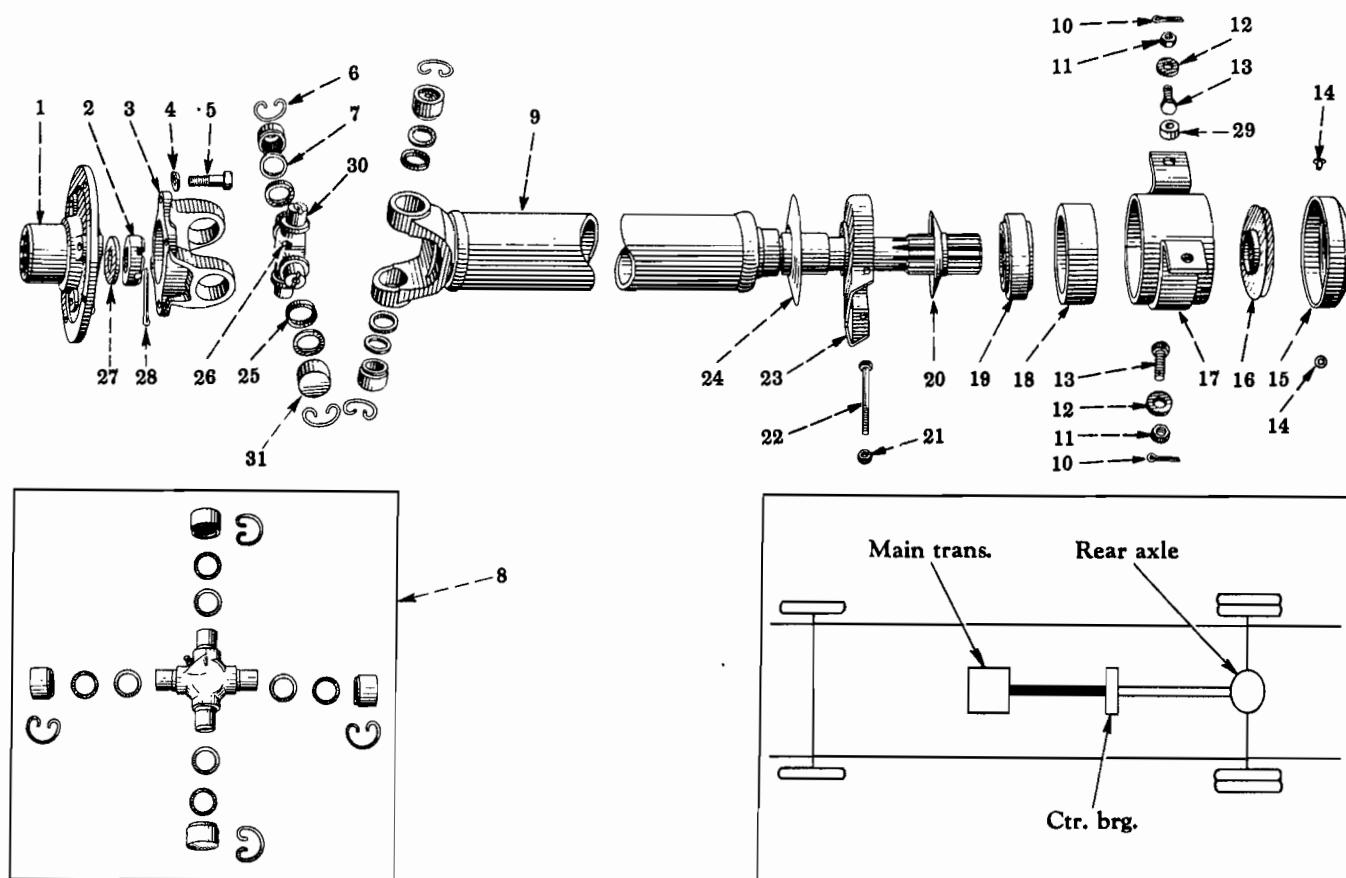
FIG. 06-19 — PROPELLER SHAFT (Mechanics 4-CR) (Center Bearing To Rear Axle)
(R-130 Series - For 134" W.B., With Transmission Codes 1302, 1303, 1320)

KEY	DESCRIPTION	NO. REQ'D	I H PART NUMBER
1	RETAINER	1	12 284 V
2	WASHER	2	12 283 V
3	SEAL	1	95 075 H
4	YOKE, ASM.	1	55 131 R11
5	SHIELD	8	38 571 H
6	SEAL	8	38 564 HA
7	BEARING (ROUND) (ORDER KIT)	6	95 385 HAX
8	RING	6	95 078 H
9	SPIDER (ORDER KIT)	2	38 568 HBX
10	TUBE, ASM.	1	76 991 R11
11	NOT SERVICED SEPARATELY		
12	PLUG	2	20 059 VA
13	PLUG, PIPE, SQ-HD., 1/8"	1	103 865
14	BEARING (FLANGED) (ORDER KIT)	2	52 745 HX
15	BOLT	4	38 575 HB
16	PLATE	2	38 562 H
17	KIT, UNIV. JOINT (FRT.)	1	65 706 R92
18	KIT, UNIV. JOINT (REAR)	1	65 350 R92

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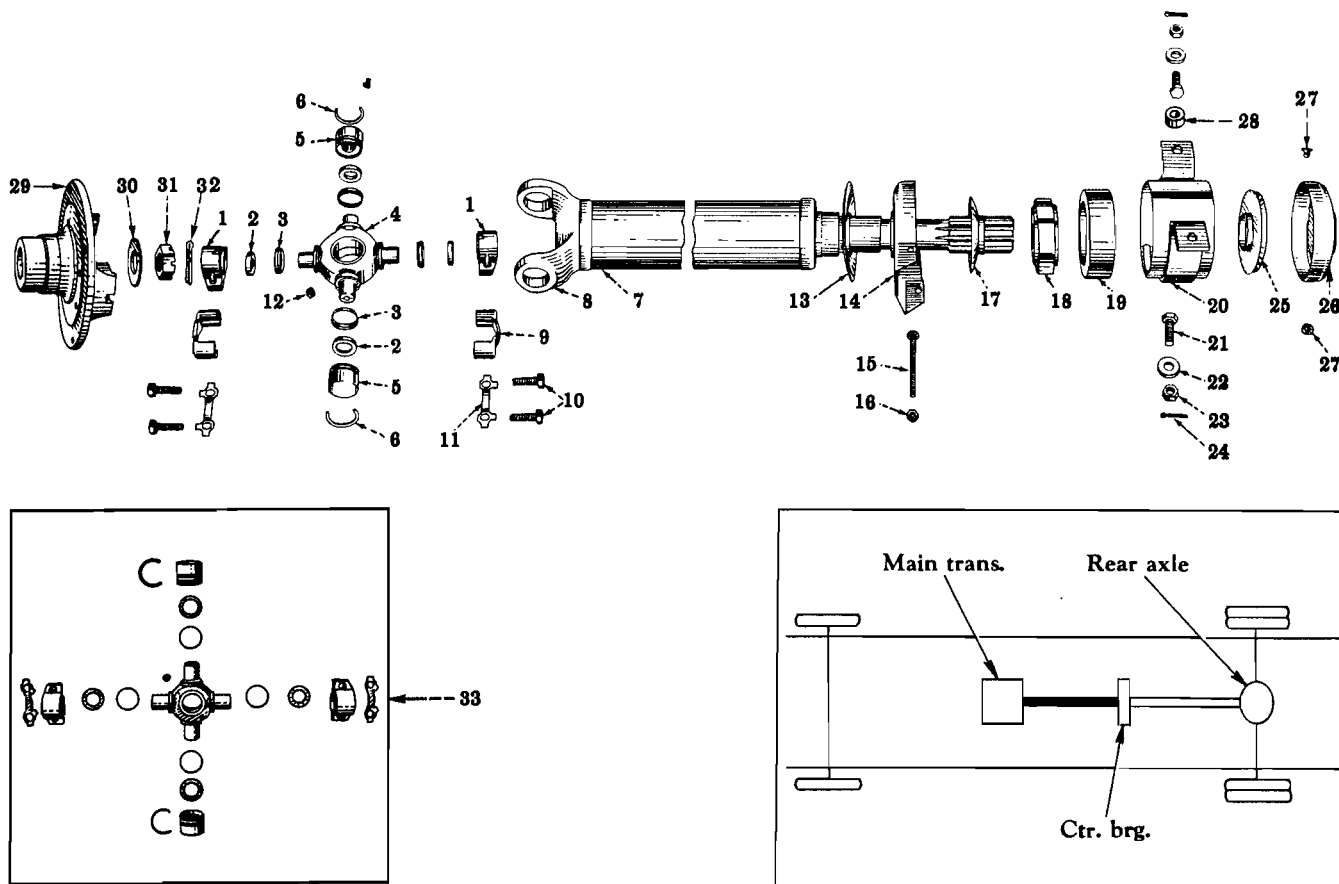
FIG. 06-20 — PROPELLER SHAFT (Spicer 1350 Series) (Transmission To Center Bearing)
(R-150 Series)

KEY	DESCRIPTION	NO. REQ'D		I H PART NUMBER
		TRANSMISSION CODES		
		1303	1320	
1	FLANGE	1	1	117 832 R1
2	NUT			
	FOR TRANS. CODE 1303	1		59 585 R1
	FOR TRANS. CODE 1320		1	106 058 H
3	YOKE	1	1	646 516 R1
4	WASHER, LK., 7/16", MED.	4	4	103 322
5	BOLT	4	4	72 906 R1
6	RING	4	4	645 141 R1
7	WASHER	4	4	645 139 R1
8	KIT, UNIV. JOINT	1	1	645 574 R92
9	TUBE, ASM.			
	130, 142" W.B.			
	FOR TRANS. CODE 1303	1		121 474 R91
	FOR TRANS. CODE 1320		1	121 472 R91
	154" W.B.			
	FOR TRANS. CODE 1303	1		121 475 R91
	FOR TRANS. CODE		1	121 476 R91
	172" W.B.			
	FOR TRANS. CODE	1		126 922 R91
	FOR TRANS. CODE		1	126 923 R91

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FIG. 06-21 — PROPELLER SHAFT (Mechanics 4-CSR) (Transmission To Center Bearing)
(R-150 Series)

KEY	DESCRIPTION	NO. REQ'D		I H PART NUMBER
		TRANSMISSION CODES		
		1303	1320	
1	BEARING (FLANGED) (ORDER KIT)	2	2	68 263 R91
2	SEAL	4	4	38 564 HA
3	SHIELD	4	4	38 571 H
4	SPIDER (ORDER KIT)	1	1	38 563 HBX
5	BEARING (ROUND) (ORDER KIT)	2	2	95 335 HAX
6	RING	2	2	95 073 H
7	TUBE, ASM.			
	FOR 130, 142" W.B.			
	TRANS. CODE 1303	1		34 495 R11
	TRANS. CODE 1320		1	33 430 R91
	FOR 154" W. B.			
	TRANS. CODE 1303	1		34 496 R11
	TRANS. CODE 1320		1	33 429 R11
	FOR 172" W.B.			
	TRANS. CODE 1303	1		34 329 R11
	TRANS. CODE 1320		1	34 328 R11
8	NOT SERVICED SEPARATELY			
9	STRAP	2	2	63 765 R1
10	BOLT	4	4	64 769 R1

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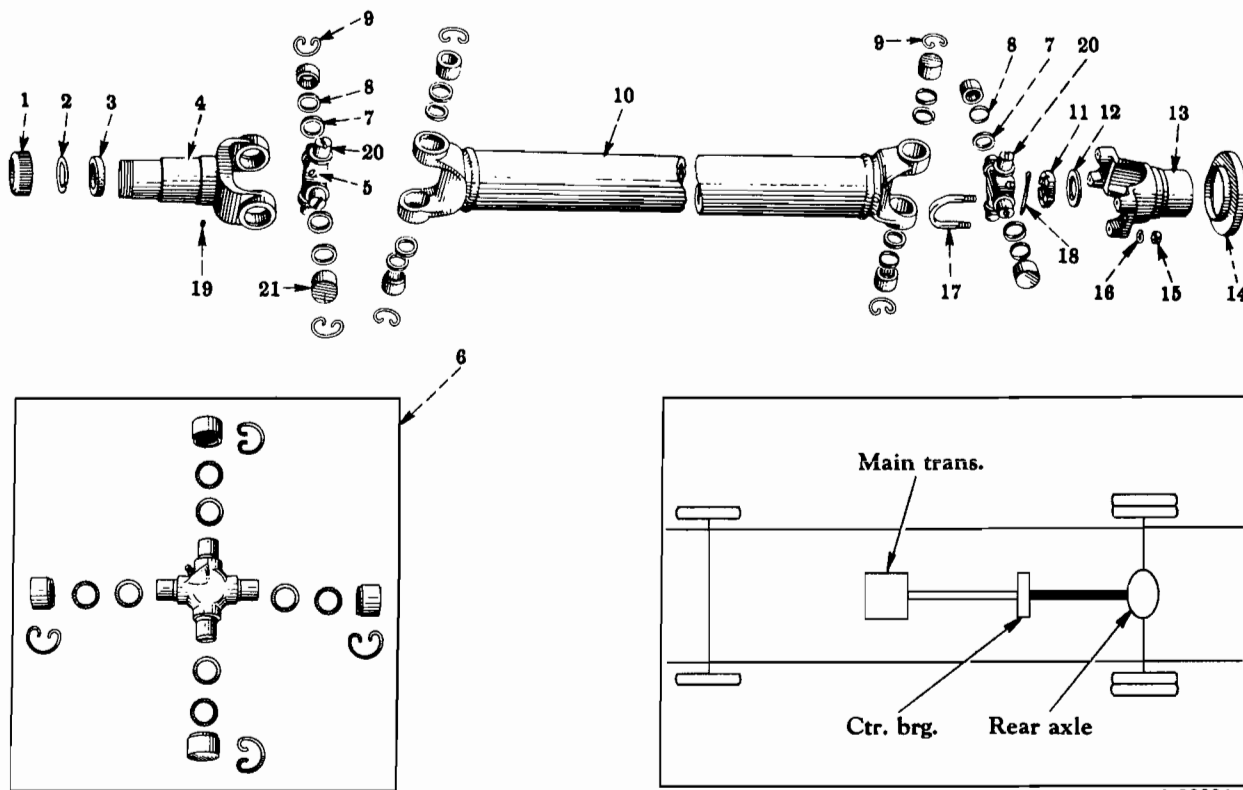
GROUP 06 – PROPELLER SHAFTS



KEY	DESCRIPTION	NO. REQ'D		I H PART NUMBER
		TRANSMISSION CODES		
		1303	1320	
FIG. 06-21 — PROPELLER SHAFT (Mechanics 4-CSR) (Transmission To Center Bearing) - Continued				
11	PLATE	2	2	64 772 R1
12	PLUG	1	1	20 059 VA
13	SLINGER	1	1	72 238 R1
14	SHIELD	1	1	72 239 R3
15	BOLT, HEX-HD., 1/4NF x 2-1/2"	1	1	182 672
16	NUT	1	1	69 456 R1
17	SLINGER	1	1	72 241 R1
18	BEARING, ASM.	1	1	72 229 R92
19	INSULATOR	1	1	72 245 R1
20	SLEEVE, ASM.	1	1	72 243 R11
21	BOLT			
	FOR R-150	2	2	84 539 R1
	FOR R-153	2	2	84 538 R1
22	WASHER	2	2	80 158 H
23	NUT, HEX., 3/8NF STOVER	2	2	69 458 R1
24	PIN, COTTER, 3/32 x 3/4"	2	2	103 373
25	SLINGER, ASM.	1	1	72 240 R91
26	SHIELD	1	1	72 247 R2
27	FASTENER	2	2	72 246 R1
28	SPACER (FOR R-153)	2	2	84 053 R1
29	FLANGE			
	FOR TRANS. CODE 1320		1	64 788 R1
	FOR TRANS. CODE 1303	1		98 930 R1
30	WASHER		1	60 192 H
31	NUT			
	FOR TRANS. CODE 1303	1		59 585 R1
	FOR TRANS. CODE 1320		1	106 058 H
32	PIN, COTTER, 1/8 x 1-1/2"	1	1	103 387
33	KIT, UNIV. JOINT	1	1	69 559 R91

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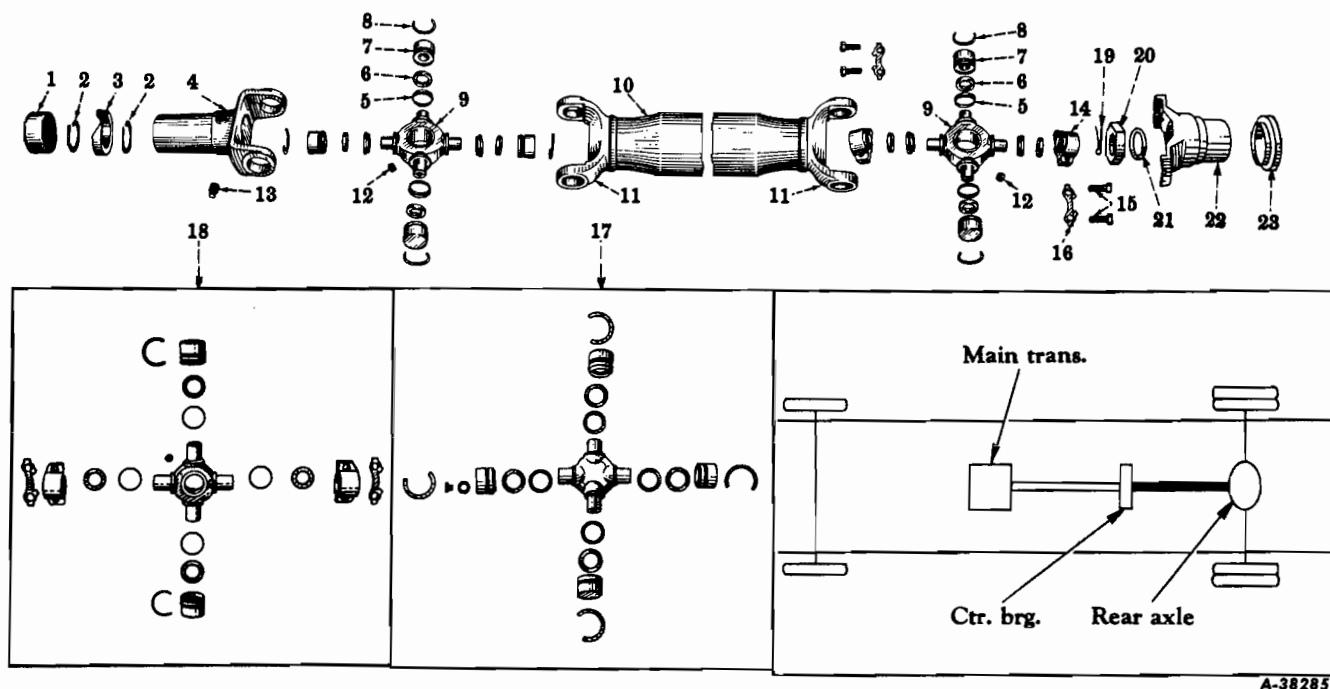
FIG. 06-22 — PROPELLER SHAFT (Spicer 1350 Series) (Center Bearing to Rear Axle)
(R-150 Series)

KEY	DESCRIPTION	NO. REQ'D		I H PART NUMBER
		REAR AXLE		
		1403	1457	
1	RETAINER	1	1	47 453 H
2	WASHER	1	1	47 462 H
3	WASHER	1	1	645 127 R1
4	YOKE, ASM.	1	1	121 344 R11
5	LUBRICATOR, 1/4", STGHT.	2	2	109 454
6	KIT, UNIV. JOINT	2	2	645 574 R92
7	RETAINER	3	3	645 138 R1
8	WASHER	3	3	645 139 R1
9	RING	6	6	645 141 R1
10	TUBE, ASM.			
	FOR 130" W.B.			
	REAR AXLE CODE 1403	1		121 380 R91
	REAR AXLE CODE 1457		1	121 383 R91
	FOR 142, 154" W.B.			
	REAR AXLE CODE 1403	1		122 446 R91
	REAR AXLE CODE 1457		1	121 384 R91
	FOR 172" W.B.			
	REAR AXLE CODE 1403	1		122 447 R91
	REAR AXLE CODE 1457		1	121 362 R91
11	NUT			
	FOR REAR AXLE CODE 1403	1		63 455 HA
	FOR REAR AXLE CODE 1457		1	106 058 H

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FIG. 06-23 — PROPELLER SHAFT (Mechanics 4-CR) (Center Bearing To Rear Axle)
(R-150 Series)

KEY	DESCRIPTION	NO. REQ'D		I H PART NUMBER
		REAR AXLE		
		1403	1457	
1	RETAINER	1	1	12 284 V
2	WASHER	2	2	12 283 V
3	SEAL	1	1	95 075 H
4	YOKE, ASM.	1	1	55 131 R11
5	SHIELD	8	8	38 571 H
6	WASHER	8	8	38 564 HA
7	BEARING (ROUND) (ORDER KIT)	6	6	95 385 HAX
8	RING	6	6	95 078 H
9	SPIDER (ORDER KIT)	2	2	38 568 HBX
10	TUBE, ASM.			
	FOR 130" W.B.			
	REAR AXLE CODE 1403	1		76 991 R11
	REAR AXLE CODE 1457		1	60 273 R11
	FOR 142, 154" W.B.			
	REAR AXLE CODE 1403	1		76 992 R11
	REAR AXLE CODE 1457		1	60 275 R11
	FOR 172" W.B.			
	REAR AXLE CODE 1403	1		84 830 R11
	REAR AXLE CODE 1457		1	98 208 R11
11	NOT SERVICED SEPARATELY			
12	PLUG	2	2	20 059 VA
13	PLUG, PIPE, SQ-HD., 1/8"	1	1	103 865
14	BEARING (FLANGED) (ORDER KIT)	2	2	52 745 HX
15	BOLT	4	4	38 575 HB
16	PLATE	2	2	38 562 H
17	KIT, UNIV. JOINT (REAR)	1	1	65 350 R92
18	KIT, UNIV. JOINT (FRT.)	1	1	65 706 R92

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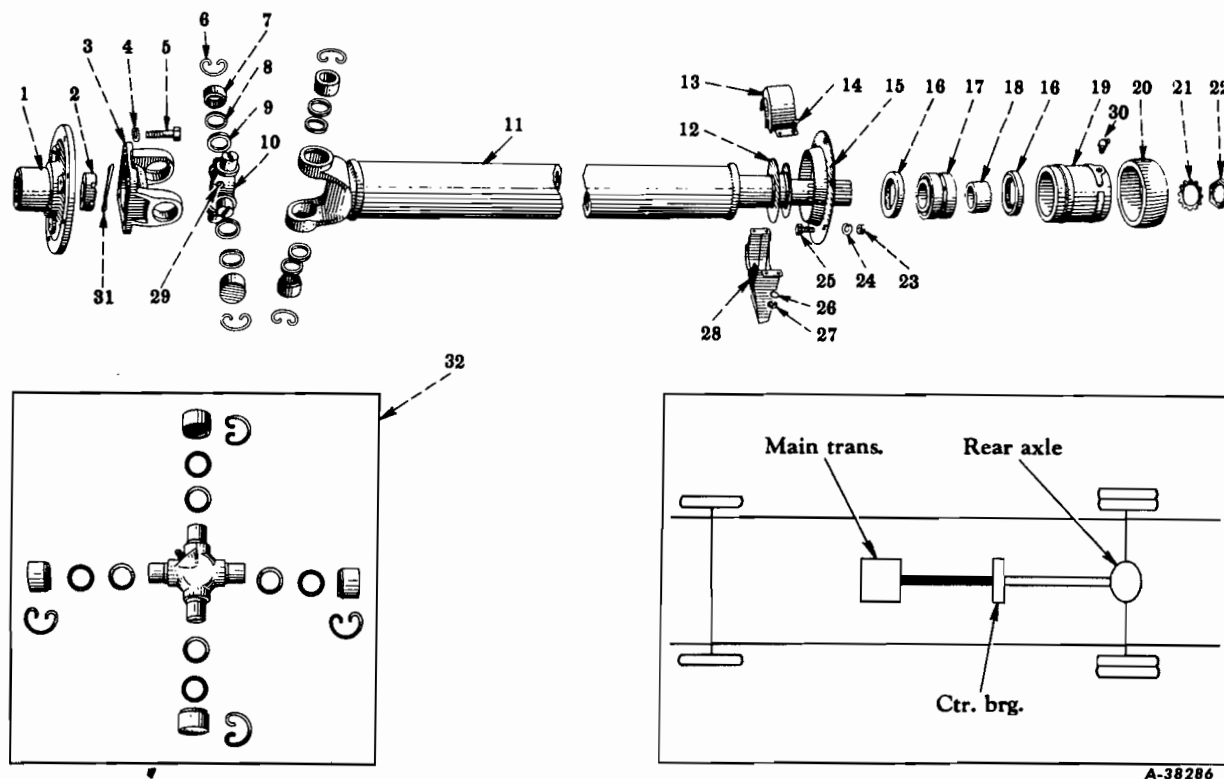
KEY	DESCRIPTION	NO. REQ'D		I H PART NUMBER
		REAR AXLE		
		1403	1457	

FIG. 06-23 — PROPELLER SHAFT (Mechanics 4-CR) (Center Bearing To Rear Axle) - Continued

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GROUP 06 – PROPELLER SHAFTS



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FIG. 06-24 — PROPELLER SHAFT (Spicer 1410, 1350 Series) (Transmission To Center Bearing)
(R-160 Series - With 130, 142, 154, 172, 190" W.B.)
(Below 9400 - Spicer 1410 Series)
(9400 Up - Spicer 1350 Series)

KEY	DESCRIPTION	NO. REQ'D		I H PART NUMBER	
		TRANS. CODES		BELOW 9400	9400 AND UP
		1303	1305 1306 1322 1323		
1	FLANGE				
	FOR TRANS. CODE 1303	1		117 832 RI	117 832 RI
	FOR TRANS. CODE 1323		1	95 851 RI	95 851 RI
2	NUT				
	FOR TRANS. CODE 1303	1		59 585 RI	59 585 RI
	FOR TRANS. CODE 1323		1	95 853 RI	95 853 RI
3	YOKE	1	1	645 181 RI	646 516 RI
4	WASHER, LK., 7/16", MED.	4	4	103 322	103 322
5	BOLT	4	4	72 906 RI	72 906 RI
6	RING	4	4	645 141 RI	645 141 RI
7	BEARING (ROUND) (ORDER KIT)	4	4	80 253 R91	80 253 R91
8	WASHER	4	4	645 139 RI	645 139 RI
9	RETAINER	4	4	645 138 RI	645 138 RI
10	SPIDER (ORDER KIT)	1	1	74 254 RI	645 140 R21

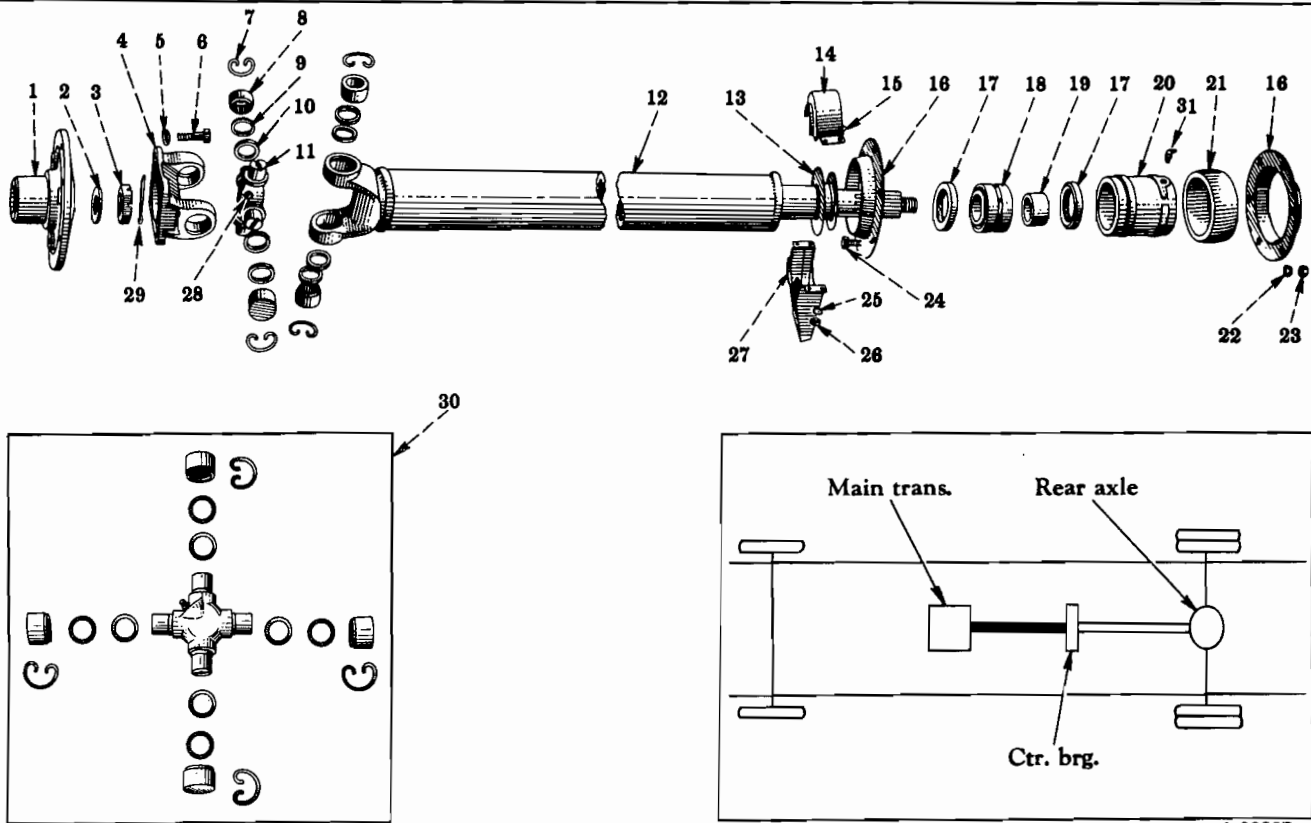
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GROUP 06 - PROPELLER SHAFTS



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FIG. 06-25 - PROPELLER SHAFT (Spicer 1410, 1350 Series) (Transmission To Center Bearing)
(R-160 Series - With 208" W.B.) (9400 Up - Spicer 1350 Series) (Below 9400 - Spicer 1410 Series)

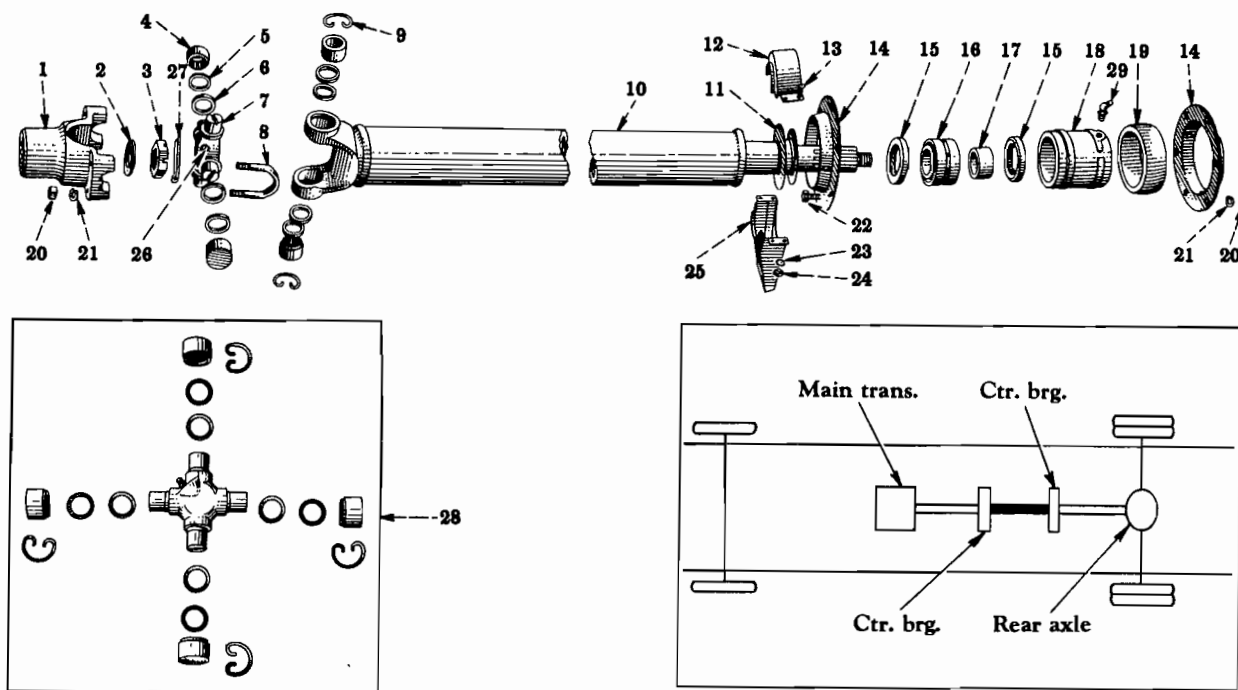
KEY	DESCRIPTION	NO. REQ'D		I H PART NUMBER	
		TRANSMISSION CODES		BELOW 9400	9400 AND UP
		1303	1305 1306 1322 1323		
1	FLANGE				
	FOR TRANS. CODE 1303	1		117 832 R1	117 832 R1
	FOR TRANS. CODES 1322, 1323		1	95 851 R1	95 851 R1
2	NOT USED				
3	NUT				
	FOR TRANS., CODE 1303	1		59 585 R1	59 585 R1
	FOR TRANS., CODES 1322, 1323		1	95 853 R1	95 853 R1
4	YOKE	1	1	645 181 R1	646 516 R1
5	WASHER, LK., 7/16", MED.	4	4	103 322	103 322
6	BOLT	4	4	72 906 R1	72 906 R1
7	RING	4	4	645 141 R1	645 141 R1
8	BEARING (ROUND) (ORDER KIT)	4	4	80 253 R91	80 253 R91
9	WASHER	4	4	645 139 R1	645 139 R1
10	RETAINER	4	4	645 138 R1	645 138 R1
11	SPIDER (ORDER KIT)	1	1	74 254 R11	645 140 R21
12	TUBE, ASM.				
	FOR TRANS., CODE 1303	1		80 260 R11	122 439 R91
	FOR TRANS., CODES 1322, 1323		1	106 309 R11	122 438 R91
13	SLINGER	1	1	96 525 H	96 525 H

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GROUP 06 – PROPELLER SHAFTS



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FIG. 06-26 — PROPELLER SHAFT (Spicer 1410, 1350 Series) (Center Bearing To Center Bearing)
(R-160 Series - With 208" W.B.)
(Below 9400 - Spicer 1410 Series)
(9400 Up - Spicer 1350 Series)

KEY	DESCRIPTION	NO. REQ'D	IH PART NUMBER	
			BELOW 9400	9400 AND UP
1	FLANGE	1	75 516 R1	120 367 R1
2	WASHER	1	60 192 H	60 192 H
3	NUT	1	106 058 H	106 058 H
4	BEARING (ROUND) (ORDER KIT)	4	80 253 R91	80 253 R91
5	WASHER	4	645 139 R1	645 139 R1
6	RETAINER	4	645 138 R1	645 138 R1
7	SPIDER	1	74 254 R11	645 140 R2
8	BOLT-U	2	645 131 R1	645 131 R1
9	RING	4	645 141 R1	645 141 R1
10	TUBE, ASM.	1	80 266 R11	122 436 R91
11	SLINGER	1	96 525 H	96 525 H
12	SHIELD	1	96 557 H	96 557 H
13	SCREW, RD-HD., SLT., No. 10NF x 3/8"	4	100 763	100 763
14	CARRIER	1	96 238 H	96 238 H
15	SEAL			
	BELOW 9400	2	96 246 HX	96 246 HX
	9400 AND UP	2	96 245 H	96 245 H
16	BEARING	1	98 280 H	98 280 H
17	SPACER	1	98 279 H	98 279 H
18	HOUSING	1	96 244 H	96 244 H
19	INSULATOR	1	96 237 HC	96 237 HC
20	NUT, HEX., 3/8NF	10	103 026	103 026
21	WASHER, LK., 3/8", MED.	10	103 321	103 321
22	BOLT, HEX-HD., 3/8NF x 1"	6	182 718	182 718
23	WASHER, No. 10, MED.	4	106 497	106 497
24	NUT, HEX., No. 10NF	4	103 088	103 088

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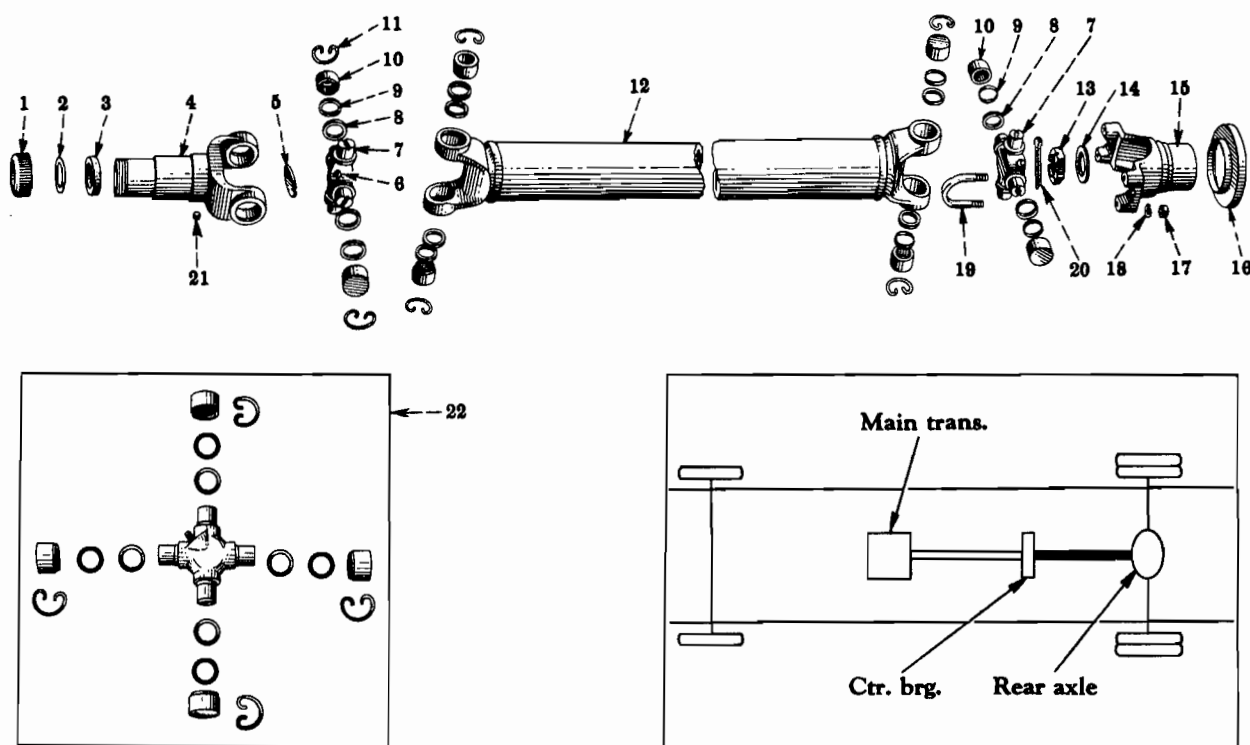
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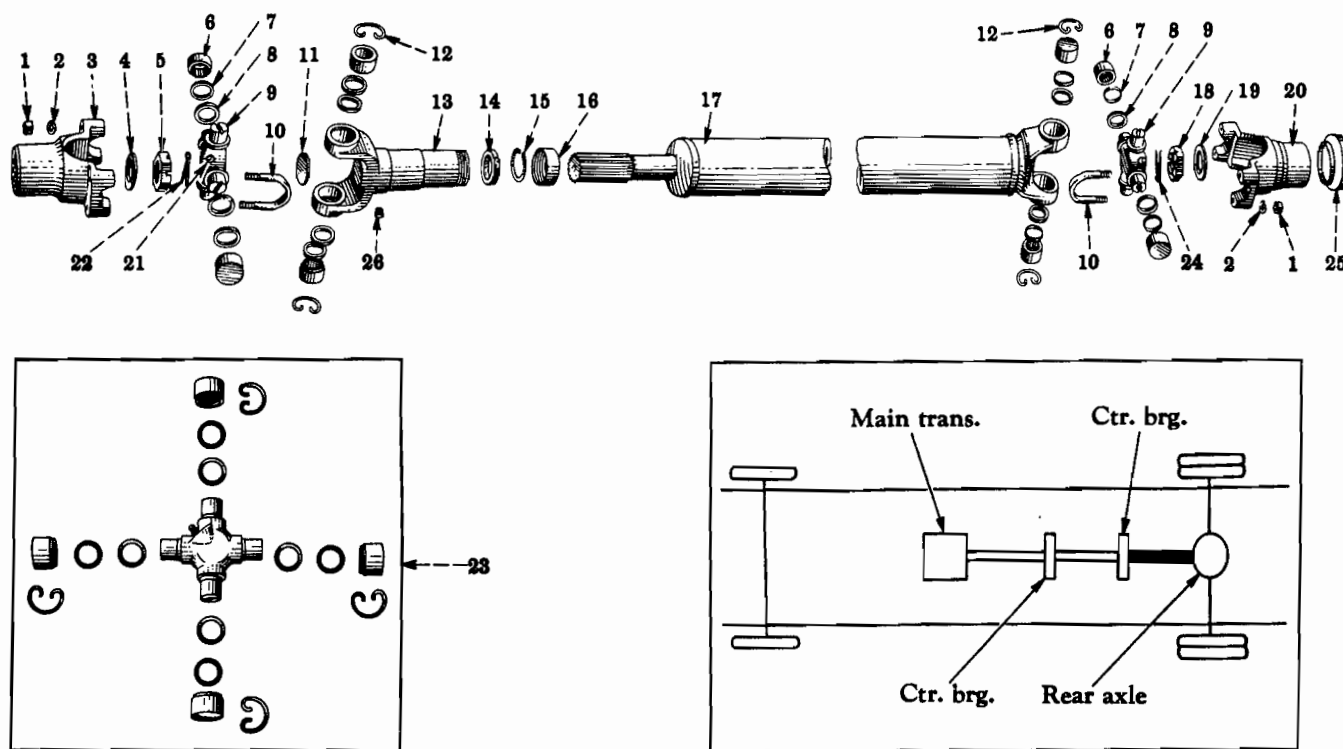
FIG. 06-27 — PROPELLER SHAFT (Spicer 1410, 1350 Series) (Center Bearing To Rear Axle)
(R-160 Series - With 130, 142, 154, 172, 190" W.B.)
(Below 9400 - Spicer 1410 Series)
(9400 Up - Spicer 1350 Series)

KEY	DESCRIPTION	REAR AXLE						NO. REQ'D					I H PART NUMBER	
		CODES						WHEELBASE					BELOW 9400	9400 AND UP
		1404	1405	1410	1411	1452	1453	130	142	154	172	190		
1	RETAINER	X	X	X	X	X	X	1	1	1	1	1	47 458 H	47 458 H
2	WASHER	X	X	X	X	X	X	1	1	1	1	1	47 462 H	47 462 H
3	WASHER	X	X	X	X	X	X	1	1	1	1	1	645 127 R1	645 127 R1
4	YOKE, ASM.	X	X	X	X	X	X	1	1	1	1	1	74 248 R11	121 344 R11
5	PLUG	X	X	X	X	X	X	1	1	1	1	1	645 144 R1	645 144 R1
6	LUBRICATOR, 1/4", STGHT.	X	X	X	X	X	X	2	2	2	2	2	109 454	109 454
7	SPIDER (ORDER KIT)	X	X	X	X	X	X	2	2	2	2	2	74 254 R11	645 140 R21
8	RETAINER	X	X	X	X	X	X	8	8	8	8	8	645 138 R1	645 138 R1
9	WASHER	X	X	X	X	X	X	8	8	8	8	8	645 139 R1	645 139 R1
10	BEARING (ROUND) (ORDER KIT)	X	X	X	X	X	X	8	8	8	8	8	80 253 R91	80 253 R91
11	RING	X	X	X	X	X	X	6	6	6	6	6	645 141 R1	645 141 R1
12	TUBE, ASM.													
	FOR R-160, R-165	X						1					74 286 R11	122 430 R91
	FOR R-160, R-165	X							1				74 287 R11	122 431 R91
	FOR R-160	X								1			74 287 R11	122 431 R91
	FOR R-160, R-163	X									1		74 287 R11	122 431 R91
	FOR R-160, R-163	X										1	80 667 R11	122 437 R91
	FOR R-164		X			X		1					74 286 R11	122 430 R91
	FOR R-164		X			X			1	1	1		74 287 R11	122 431 R91
	FOR R-164		X			X						1	80 667 R11	122 437 R91
	FOR R-160, R-165			X				1					81 668 R11	122 432 R91
	FOR R-160, R-165			X					1				81 667 R11	81 667 R11

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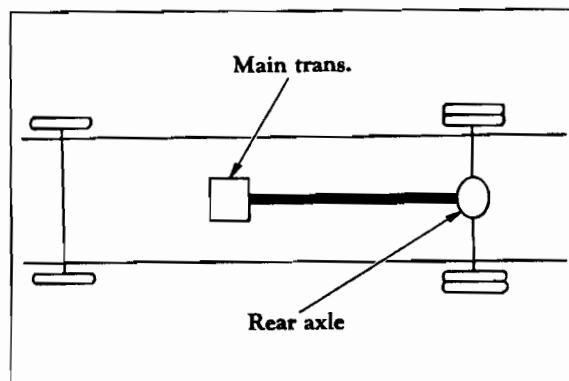
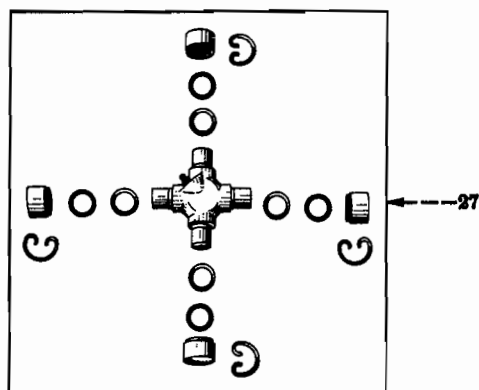
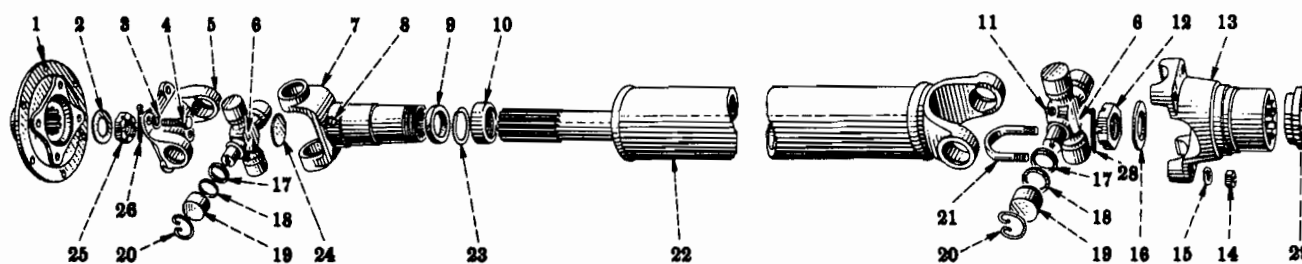
FIG. 06-28 — PROPELLER SHAFT (Spicer 1410, 1350 Series) (Center Bearing To Rear Axle)
(R-160 Series - With 208" W.B.)
(Below 9400 - Spicer 1410 Series)
(9400 Up - Spicer 1350 Series)

KEY	DESCRIPTION	NO. REQ'D	I H PART NUMBER	
			BELOW 9400	9400 AND UP
1	NUT, HEX., 3/8NF	8	103 026	103 026
2	WASHER, LK., 3/8", MED.	8	103 321	103 321
3	FLANGE	1	75 516 R1	120 867 R1
4	WASHER	1	60 192 H	60 192 H
5	NUT	1	106 058 H	106 058 H
6	BEARING (ROUND) (ORDER KIT)	8	80 253 R91	80 253 R91
7	WASHER	8	645 139 R1	645 139 R1
8	RETAINER	8	645 138 R1	645 138 R1
9	SPIDER (ORDER KIT)	2	74 254 R11	645 140 R21
10	BOLT-U	4	645 131 R1	645 131 R1
11	PLUG	1	645 144 R1	645 144 R1
12	RING	4	645 141 R1	645 141 R1
13	YOKE, ASM.	1	645 169 R11	645 145 R11
14	SEAL	1	645 147 R1	645 147 R1
15	WASHER	1	645 148 R1	645 148 R1
16	RETAINER	1	645 146 R1	645 146 R1

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FIG. 06-29 — PROPELLER SHAFT (Spicer 1410, 1350 Series) (Transmission To Rear Axle)
(RC-160 Series - With 106" W.B.)
(Below 1052 - Spicer 1410 Series)
(1052 Up - Spicer 1350 Series)

KEY	DESCRIPTION	NO. REQ'D	I H PART NUMBER	
			BELOW 1052	1052 AND UP
1	FLANGE			
	BELOW 1052	1	117 832 R1	117 832 R1
	1052 AND UP	1	93 665 R1	93 665 R1
2	NOT USED			
3	WASHER, LK., 7/16", MED.	4	103 322	103 322
4	BOLT	4	72 906 R1	72 906 R1
5	FLANGE	1	645 181 R1	646 516 R1
6	SPIDER (ORDER KIT)	2	74 254 R11	645 110 R21
7	YOKE, ASM.	1	645 169 R11	645 145 R11
8	PLUG	1	20 059 VA	20 059 VA
9	WASHER	1	645 147 R1	645 147 R1
10	RETAINER	1	645 146 R1	645 146 R1
11	LUBRICATOR, 1/4", STGHT.	2	109 454	109 454
12	NUT	1	117 804 H	117 804 H
13	FLANGE	1	69 171 R1	117 364 R1
14	NUT, HEX., 3/8NF	4	103 026	103 026
15	WASHER, LK., 3/8", MED.	4	103 321	103 321
16	WASHER	1	54 557 H	54 557 H
17	RETAINER	8	645 138 R1	645 138 R1
18	WASHER	8	645 139 R1	645 139 R1
19	BEARING (ROUND) (ORDER KIT)	8	80 253 R91	80 253 R91
20	RING	8	645 141 R1	645 141 R1
21	BOLT-U	2	645 131 R1	645 131 R1

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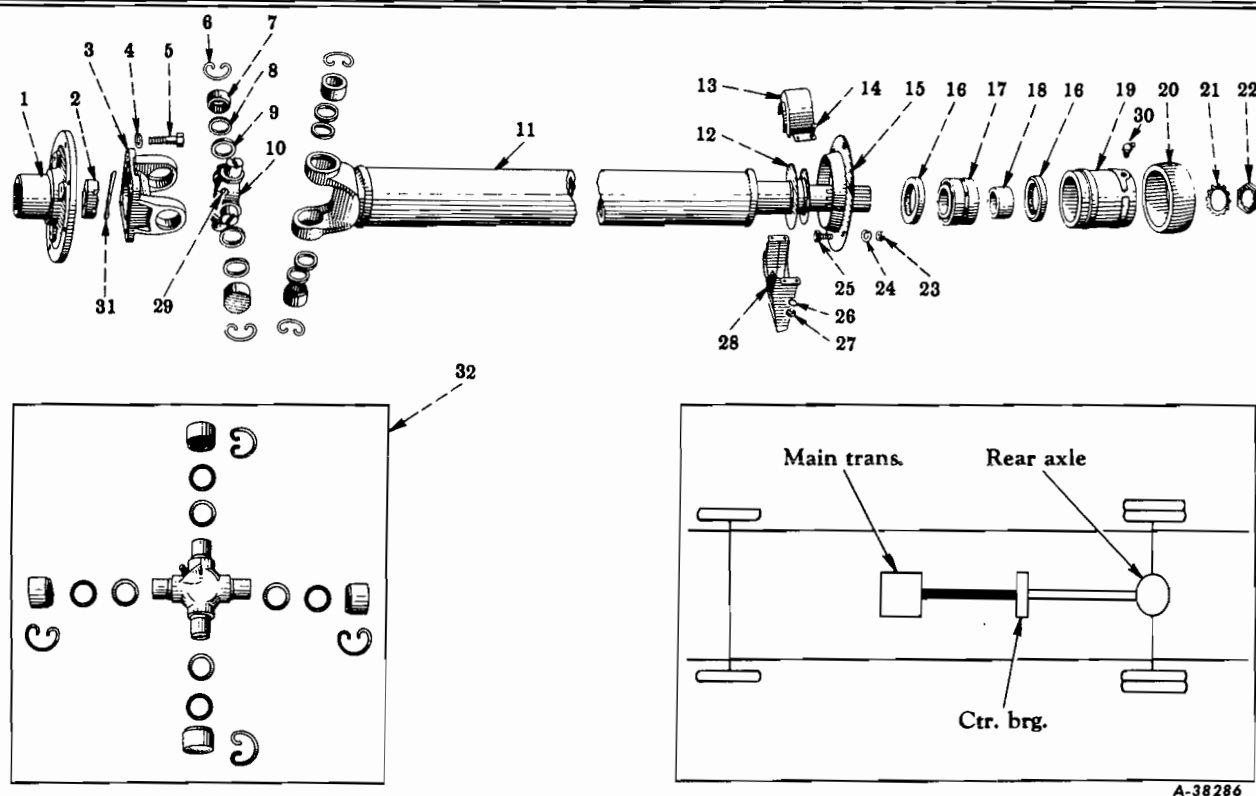


GROUP 06 – PROPELLER SHAFTS

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FIG. 06-30 — PROPELLER SHAFT (Spicer 1410, 1350 Series) (Transmission To Center Bearing)
(RC-160 Series - With 130, 142, 154, 172" W.B.)
(Below 1052 - Spicer 1410 Series)
(1052 Up - Spicer 1350 Series)

KEY	DESCRIPTION	TRANS. CODE		I H PART NUMBER	
		1322 1323	1305 1306	BELOW 1052	1052 AND UP
1	FLANGE	X	X	69 171 R1	69 171 R1
2	NUT	X	X	117 804 H	117 804 H
3	FLANGE	X	X	646 181 R1	646 516 R1
4	WASHER, LK., 7/16", MED.	X	X	103 322	103 322
5	BOLT	X	X	72 906 R1	72 906 R1
6	RING	X	X	645 141 R1	645 141 R1
7	BEARING (ROUND) (ORDER KIT)	X	X	80 253 R91	80 253 R91
8	WASHER	X	X	645 139 R1	645 139 R1
9	RETAINER	X	X	645 138 R1	645 138 R1
10	SPIDER (ORDER KIT)	X	X	74 254 R11	645 140 R2
11	TUBE, ASM.				
	130, 142" W.B.	X		74 284 R11	122 442 R91
			X		117 714 R91
	154" W.B.	X		74 285 R11	122 443 R91
			X		117 715 R91
	172" W.B.	X		74 288 R11	122 450 R91
			X		117 717 R91
12	SLINGER	X	X	96 525 H	96 525 H
13	SHIELD	X	X	96 557 H	96 557 H
14	SCREW, RD-HD., SLT., No. 10NF x 3/8"	X	X	100 763	100 763
15	CARRIER	X	X	96 238 H	96 238 H

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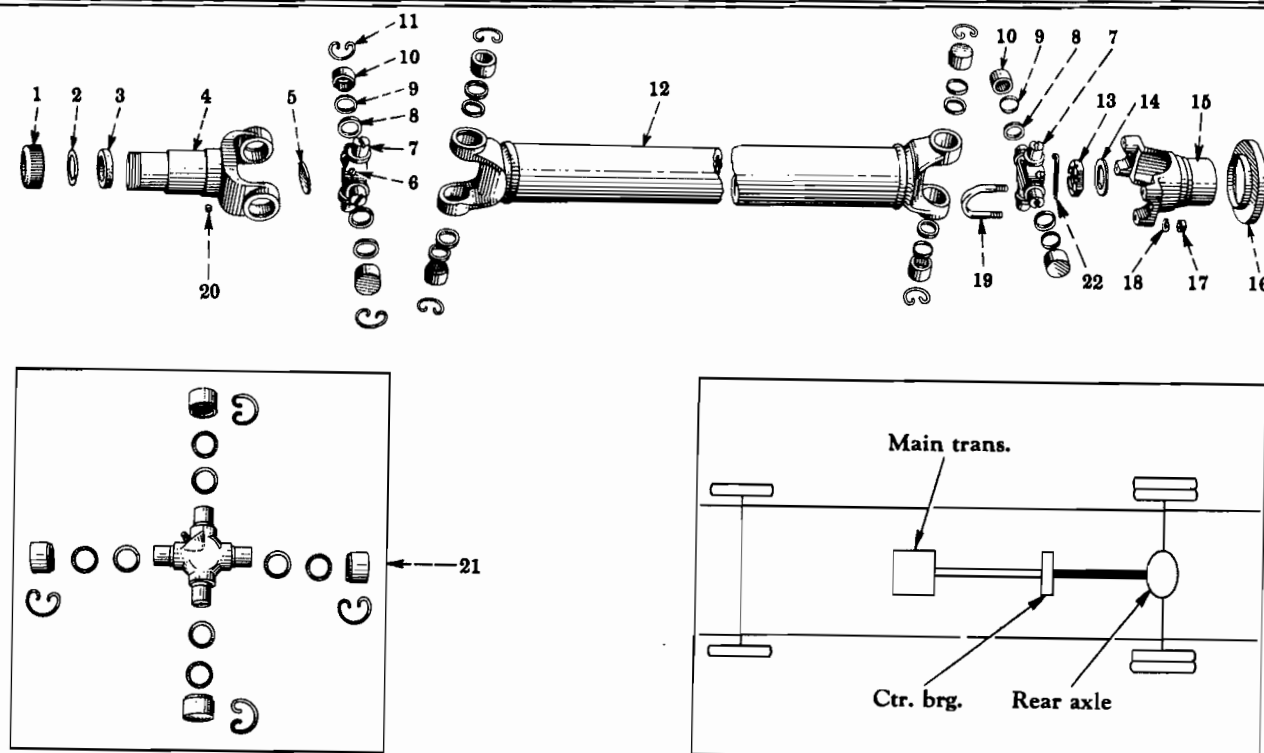


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FIG. 06-31 — PROPELLER SHAFT (Spicer 1410, 1350 Series) (Center Bearing To Rear Axle)
(RC-160 Series - With 130, 142, 154, 172" W.B.)
(Below 1052 - Spicer 1410 Series)
(1052 Up - Spicer 1350 Series)

KEY	DESCRIPTION	REAR AXLE CODES		NO. REQ'D						I H PART NUMBER	
				WHEELBASE						BELOW 1052	1052 AND UP
		1404	1410	130	142	154	172				
1	RETAINER	x	x	1	1	1	1			47 458 H	47 458 H
2	WASHER	x	x	1	1	1	1			47 462 H	47 462 H
3	WASHER	x	x	1	1	1	1			647 127 R1	647 127 R1
4	YOKE, ASM.	x	x	1	1	1	1			74 248 R11	121 344 R11
5	PLUG	x	x	1	1	1	1			645 144 R1	645 144 R1
6	LUBRICATOR, 1/4", STGHT.	x	x	2	2	2	2			109 454	109 454
7	SPIDER (ORDER KIT)	x	x	2	2	2	2			74 254 R11	645 140 R21
8	RETAINER	x	x	8	8	8	8			645 138 R1	645 138 R1
9	WASHER	x	x	8	8	8	8			645 139 R1	645 139 R1
10	BEARING (ROUND) (ORDER KIT)	x	x	8	8	8	8			80 253 R91	80 253 R91
11	RING	x	x	6	6	6	6			645 141 R1	645 141 R1
12	TUBE, ASM.										
	REAR AXLE CODE 1404	x		1						74 286 R11	122 430 R91
	REAR AXLE CODE 1404	x			1	1	1			74 287 R11	122 431 R91
	REAR AXLE CODE 1410		x	1						81 668 R11	122 432 R91
	REAR AXLE CODE 1410		x		1	1	1			81 667 R11	122 433 R91

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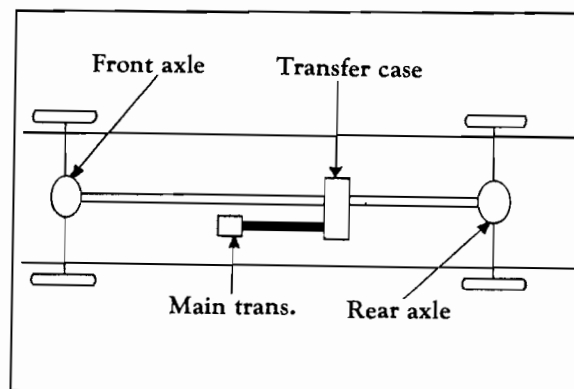
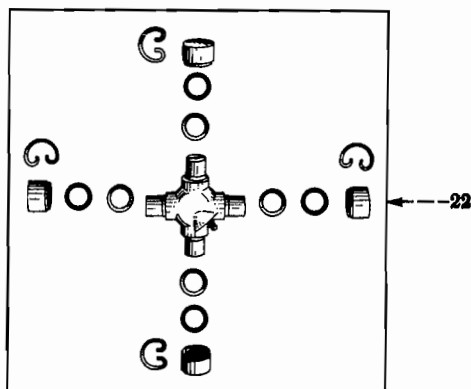
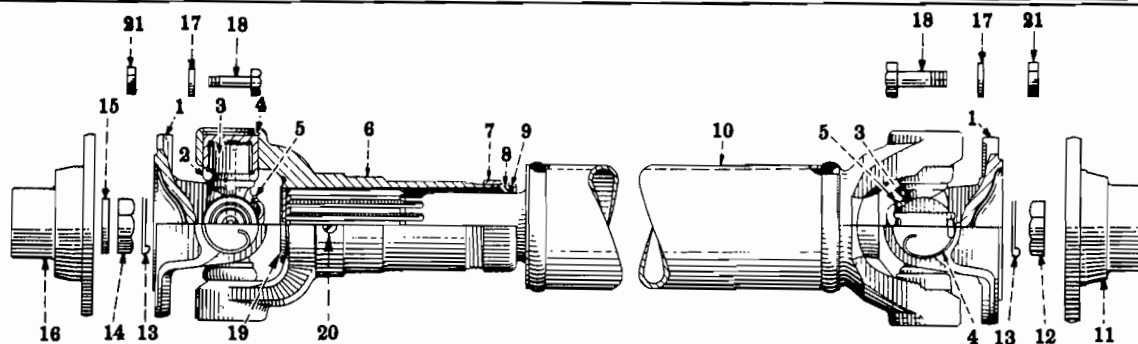


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FIG. 06-32 — PROPELLER SHAFT (Spicer 1350 Series) (Transmission To Transfer Case)
(R-140-4x4, R-160-4x4)

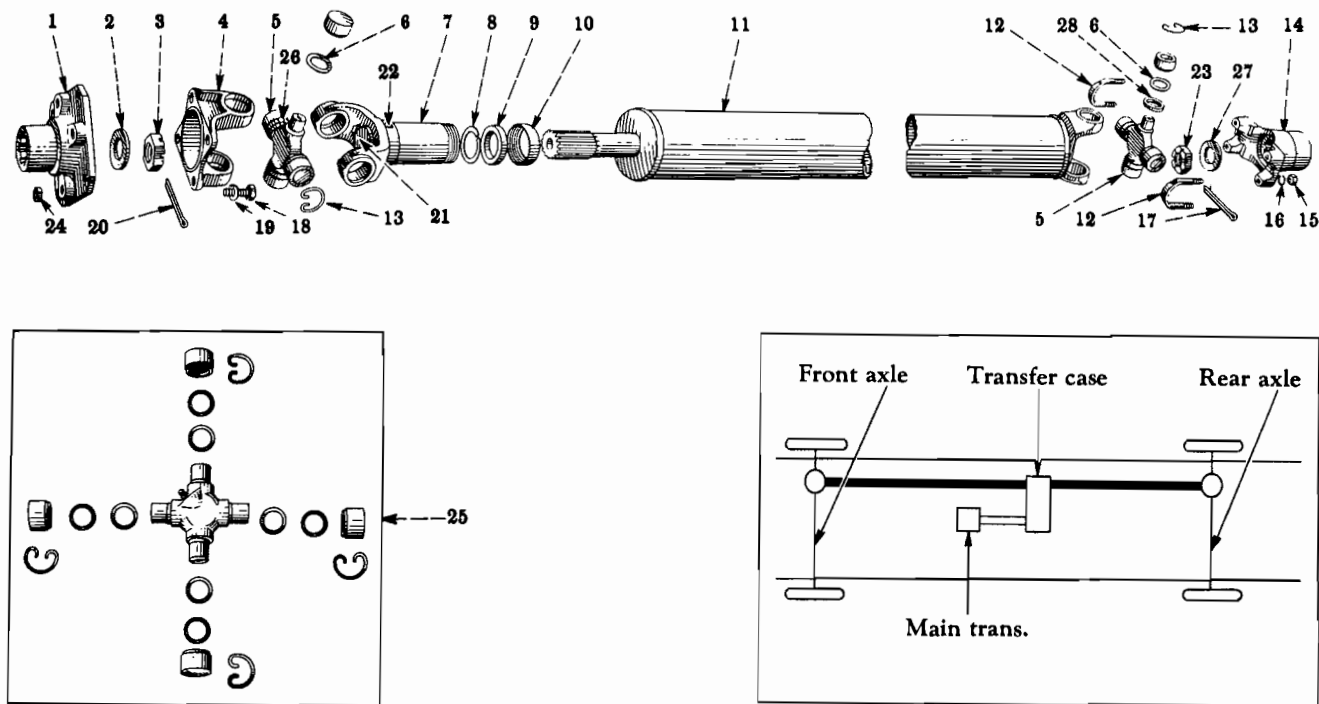
KEY	DESCRIPTION	NO. REQ'D	1 H PART NUMBER
1	FLANGE	2	646 516 R1
2	WASHER, ASM.	8	127 556 R91
3	SPIDER (ORDER KIT)	2	127 571 R91
4	RING	8	645 141 R1
5	LUBRICATOR, 1/4", STGHT.	2	109 454
6	YOKE, ASM.	1	645 145 R11
7	RETAINER	1	645 146 R1
8	WASHER	1	127 572 R91
9	WASHER	1	645 148 R1
10	TUBE, ASM.		
	FOR TRANS., CODE 1303 (R-140-4x4)	1	131 920 R91
	FOR TRANS., CODE 1303 (R-160-4x4)	1	131 919 R91
	FOR TRANS., CODE 1320 (R-140-4x4)	1	131 921 R91
	FOR TRANS., CODE 1320 (R-160-4x4)	1	131 918 R91
11	FLANGE	1	129 212 R1
12	NUT	1	40 174 V
13	PIN, COTTER, 1/8 x 1-1/2"	2	103 387
14	NUT		
	FOR TRANS., CODE 1303	1	59 585 R1
	FOR TRANS., CODE 1320	1	106 058 H
15	WASHER (FOR TRANS., CODE 1320)	1	60 192 H
16	FLANGE	1	93 665 R1

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FIG. 06-33 — PROPELLER SHAFT (Spicer 1350 Series) (Transfer Case To Front Axle)
(R-140-4x4, R-160-4x4)

KEY	DESCRIPTION	NO. REQ'D	I H PART NUMBER
1	FLANGE	1	647 148 R1
2	WASHER	1	82 150 R1
3	NUT	1	63 455 HA
4	FLANGE	1	646 516 R1
5	SPIDER (ORDER KIT)	2	127 571 R91
6	WASHER	8	127 556 R91
7	YOKE, ASM.	1	645 145 R11
8	WASHER	1	127 572 R91
9	WASHER	1	645 148 R1
10	RETAINER	1	645 146 R1
11	TUBE, ASM.		
	FOR R-140-4x4	1	131 917 R91
	FOR R-160-4x4	1	131 916 R91
12	BOLT-U	2	645 151 R1
13	RING	6	645 141 R1

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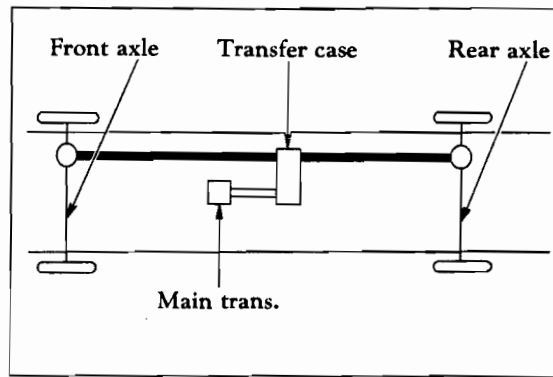
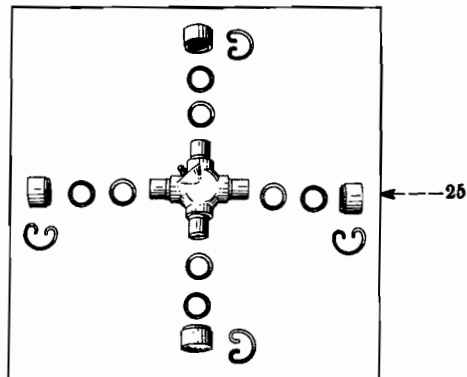
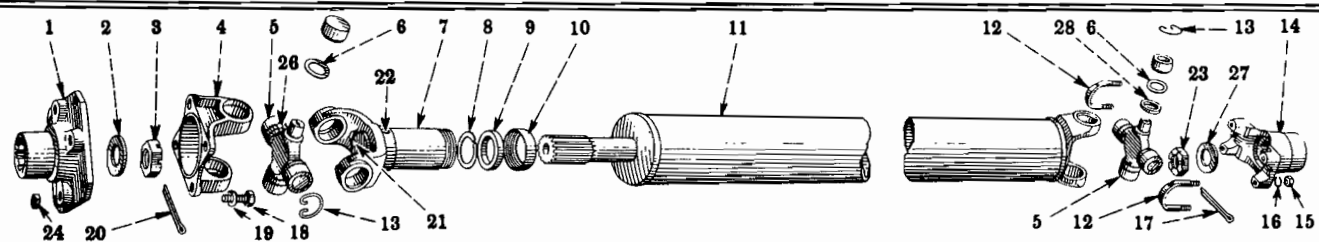


FIG. 06-34 - PROPELLER SHAFT (Spicer 1350, 1400 Series) (Transfer Case To Rear Axle)
(R-140-4x4 - Spicer 1350 Series)
(R-160-4x4 - Spicer 1400 Series)

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KEY	DESCRIPTION	NO. REQ'D	I H PART NUMBER	
			R-140-4x4	R-160-4x4
1	FLANGE	1	129 212 RI	129 212 RI
2	NOT USED			
3	NUT	1	40 174 V	40 174 V
4	FLANGE	1	645 181 RI	645 181 RI
5	SPIDER (ORDER KIT)	2	127 571 R9I	127 575 R9I
6	WASHER	8	127 556 R9I	127 556 R9I
7	YOKE, ASM.	1	645 169 R1I	645 169 R1I
8	WASHER	1	127 572 R9I	127 572 R9I
9	WASHER	1	645 148 RI	645 148 RI
10	RETAINER	1	645 146 RI	645 146 RI
11	TUBE, ASM.			
	FOR 130" W.B.	1	126 580 R9I	
	FOR 142" W.B.	1	126 581 R9I	
	FOR 154" W.B.	1		126 586 R9I
	FOR 172" W.B.	1		126 587 R9I
12	BOLT-U	2	645 131 RI	645 131 RI
13	RING	8	645 141 RI	645 141 RI
14	FLANGE	1	647 148 RI	69 171 RI
	SLINGER	1	82 248 RI	54 554 H
15	NUT, HEX., 3/8NF	4	103 026	103 026
16	WASHER, LK., 3/8", MED.	4	103 321	103 321
17	PIN, COTTER, 1/8 x 1-3/4"	1	103 388	103 388
18	BOLT	4	72 906 RI	129 946 RI
19	WASHER, LK., 7/16", MED.	4	103 322	103 322
20	PIN, COTTER, 1/8 x 1-1/2"	1	103 387	103 387

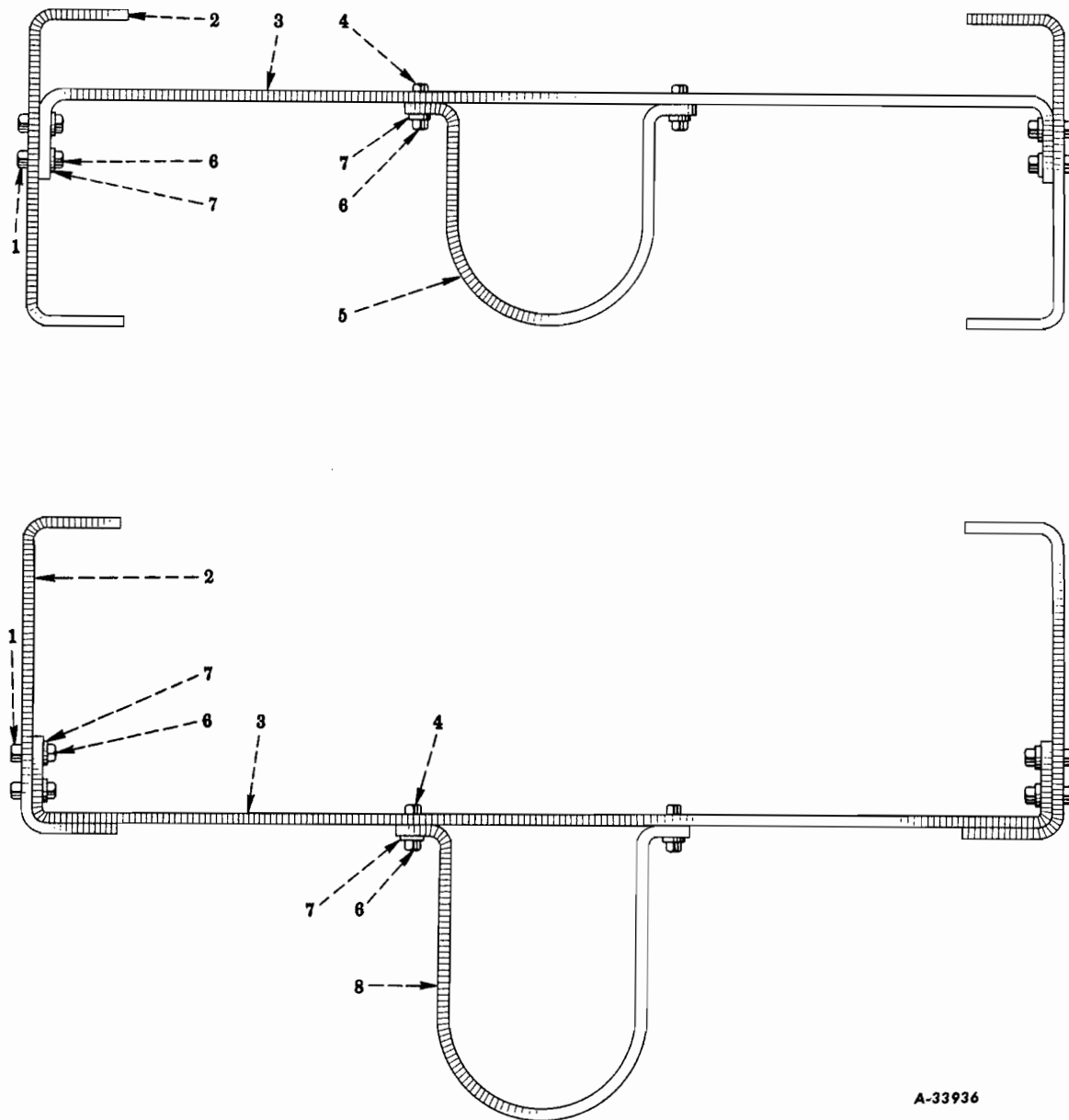
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FIG. 06-35 — PROPELLER SHAFT GUARD (Code 0602)

KEY	DESCRIPTION	NO. REQ'D	I H PART NUMBER
1	BOLT, HEX-HD., 3/8NF x 1-1/4"	8	182 724
2	SIDEMEMBER (SEE GROUP 01)		
3	BRACE		
	FOR 172, 190" W.B.	2	77 771 R1
	FOR 208" W.B.	3	77 771 R1
4	BOLT, HEX-HD., 3/8NF x 1-1/4"	4	182 724

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KEY	DESCRIPTION	NO. REQ'D	I H PART NUMBER
FIG. 06-35 – PROPELLER SHAFT GUARD (Code 0602) - Continued			
5	GUARD		
	FOR 172, 190" W.B.	1	77 774 R1
	FOR 208" W.B.	2	77 773 R1
6	NUT, HEX., 3/8NF	12	103 026
7	WASHER, LK., 3/8", MED.	12	103 321
8	GUARD, REAR		
	FOR 172, 190" W.B.	1	77 775 R1
	FOR 208" W.B. (STD. SPG.)	1	77 775 R1
	FOR 208" W.B. (PROGRESSIVE REAR SPG., CODE 0304)	1	86 446 R1

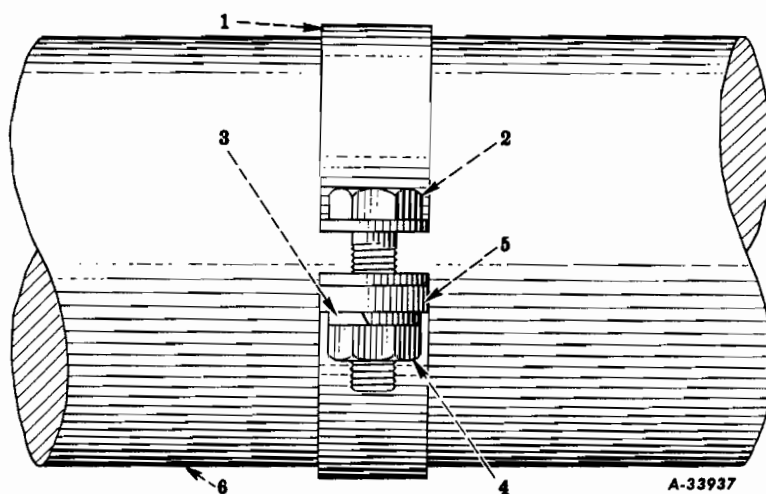


FIG. 06-36 – PROPELLER SHAFT BALANCING WEIGHTS AND CLAMPS

KEY	DESCRIPTION	NO. REQ'D	I H PART NUMBER
1	CLAMP		
	FOR 2-1/2" PROP. TUBE	AR	96 285 R1
	FOR 3" PROP. TUBE	AR	96 286 R1
	FOR 3-1/2" PROP. TUBE	AR	96 287 R1
2	BOLT, HEX-HD., 1/4NF x 1"	AR	182 658
3	WASHER, LK., 1/4", MED.	AR	103 319
4	NUT, HEX., 1/4NF	AR	103 024
5	WEIGHT	AR	96 288 R1
6	TUBE, ASM. (SEE SEPARATE ILLUSTRATION)		

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